

# **Energy Efficiency Training Week** Select energy efficiency programme measures

Leveraging digital technologies

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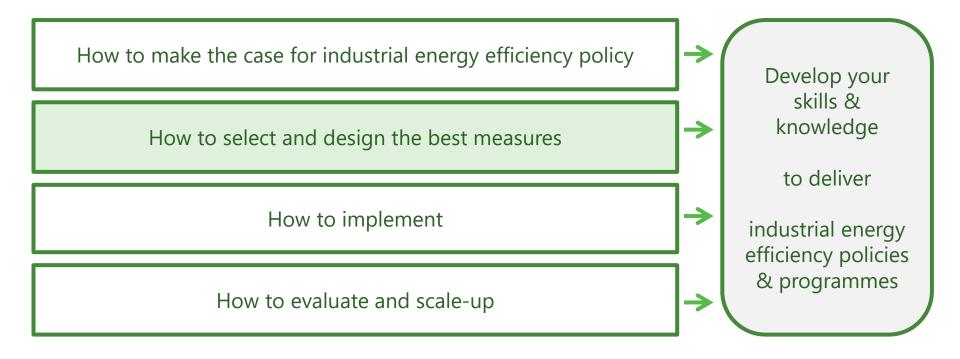
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IEA #energyefficientworld

### Link between training content and objectives





### Learning objectives



 This session will focus on developing your capabilities to leverage developments in digitisation to accelerate energy efficiency in industry when designing energy efficiency policies and programmes

### In the past ...



- Lack of technology to measure and track energy use
- Limited consolidation of data
- Limited real time data
- Limited granular data



- Difficult to identify energy efficiency opportunities
- Difficult to assess results of energy efficiency
- Managing energy 'in the dark'



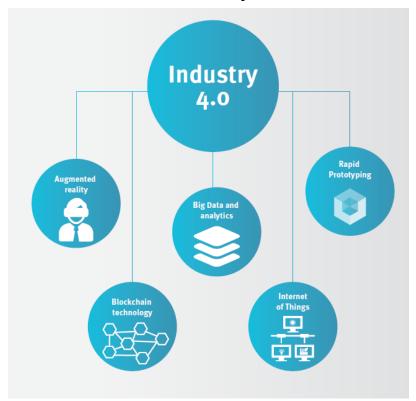


### Today



Technologies that have the potential to revolutionise industry and deliver

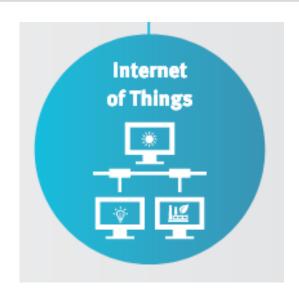
significantly better energy efficiency





### Internet of Things (IoT)





#### What is it?

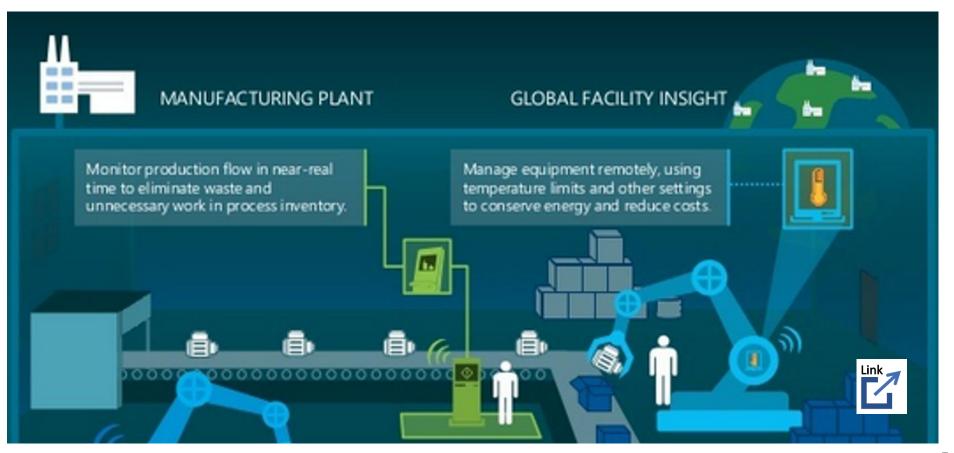
 IoT is the interconnection via the Internet of computing devices embedded in everyday objects. This enables them to send and receive data.

### Leverage for energy efficiency

- Cheap, easy and fast sensors
- More targeted data and information to support decision making
- Opportunity to automate decision making

### **IoT in Manufacturing**





### Case study - Refrigeration



## Leveraging Technologies



- US ice cream cake producer installed CCP Technologies (ASX:CT1) wireless LPWAN automated IoT monitoring and analytics solution.
- Case study: a small walk-in freezer was shown to be sub-optimal due to high frequency and high temperature defrost cycling (8 cycles per 24 hours up to -11°C). The running cost of the freezer was \$372.30 per month.
- The defrost cycle frequency was reduced to three cycles per 24 hours and the peak defrost temperature was reduced to -14°C.





 This adjustment reduced the power cost from \$372.30 per month to \$244.13 per month, a saving of \$128.17/month (52%).

### **Big Data and Analytics**





#### What is it?

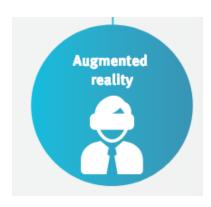
 Sets of data characterized by high volume, high velocity and high variety

### Leverage for energy efficiency

 Identify complex energy use trends in operational sites, across industry sectors and across supply chains

### **Augmented reality**







#### What is it?

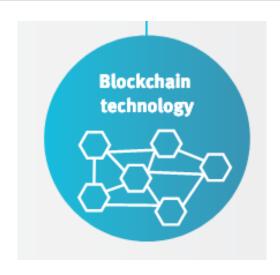
 A technology that superimposes a computergenerated image on a user's view of the real world, thus providing a composite view.

### Leverage for energy efficiency

- Connect with service experts to develop feasible maintenance solutions without requiring experts to physically travel to the customer
- Train local workforces in different regionals
- Visualise where energy wastage occurs across a site

### Blockchain





#### What is it?

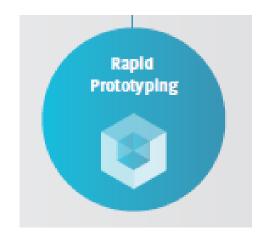
 a system in which a record of transactions made in bitcoin or another cryptocurrency are maintained across several computers that are linked in a peer-to-peer network.

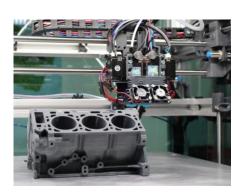
### Leverage for energy efficiency

- Could support 'trading' in energy efficiency
- Build confidence in energy efficiency achieved across a supply chain

### Rapid prototyping







#### What is it?

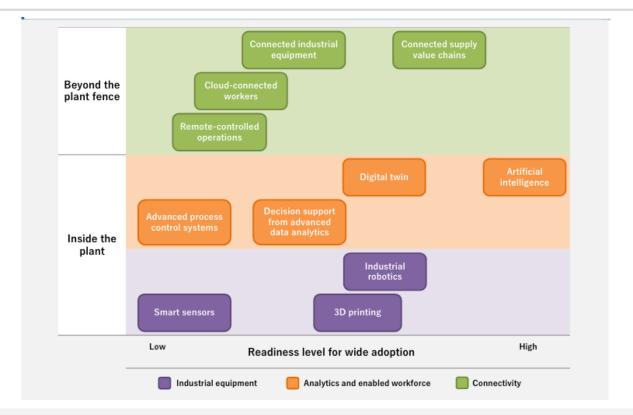
 Group of complementary technologies such as computer aided design and 3D printing used to rapidly product parts and prototypes

Leverage for energy efficiency

- Mass customization of energy efficient technologies
- Improve the energy efficiency of production elements in various ways such as reducing weight, increasing durability and increasing strength

### Application of digital technologies and strategies in industry







Digitalization in industry can take diverse forms, ranging from automated equipment to connecting industrial operations based in different locations.

### How digitization can deliver energy efficiency at the plant level



- Real time data
- Device equipment level data
- System level data
  - Production line
  - Whole site
- Sensors tracking and alerting for leaks or subpar operation
- Automated adaptation to conditions (e.g. weather)
- Software that audits equipment and systems
- Condition monitoring library



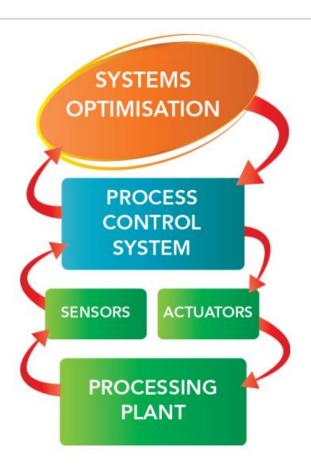
Equivalent to many energy managers!



### Systems optimisation examples



- Energy use and process data in real time
- Data used to manage and optimise productivity and quality
- Multiple benefits
  - ✓ Increased output
  - ✓ Increased energy efficiency
  - ✓ Reduced energy cost
  - ✓ Increased product quality
  - ✓ Emissions reduction
  - ✓ Reduced environmental impact
  - ✓ Improved occupational health and safety





### Case Study: Anglo Gold Ashanti (mining)

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- Systems optimisation project implemented to improve productivity and reduce downtime
- Had systems to collect data, but it had never been analysed
- Multi-step process:
  - ✓ Understand systems in place
  - ✓ Identify opportunities for improvement
  - ✓ Train operators about how to use existing equipment











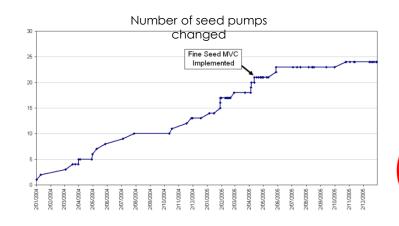
### Case study: Worsley Alumina (resource processing)



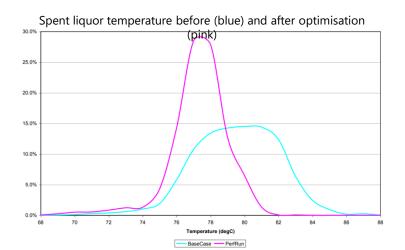
- Implementation of advanced control systems (multi-variable control)
- Multi-step process:
  - ✓ Mandate from senior management
  - ✓ Front-end study
  - ✓ Progressive roll-out across plant to improve confidence

#### Benefits:

- Reduced operator intervention in process
- Reduced maintenance costs and improved reliability
- ✓ Increased productivity and efficiency
- √ 3,000 more tonnes alumina per year from the same energy use
- ✓ 7 month payback









### What do you think?



 What are the emerging technologies that are likely to have an impact in your country context?



- What do you see as the key opportunities to promote these and other technologies?
- What do you see to be the key challenges?

