

Thermal Storage: Residential and Commercial Buildings

IEA Committee on Energy Research and Technology
Strategic and Cross-Cutting Workshop
Energy Storage Issues and Opportunities

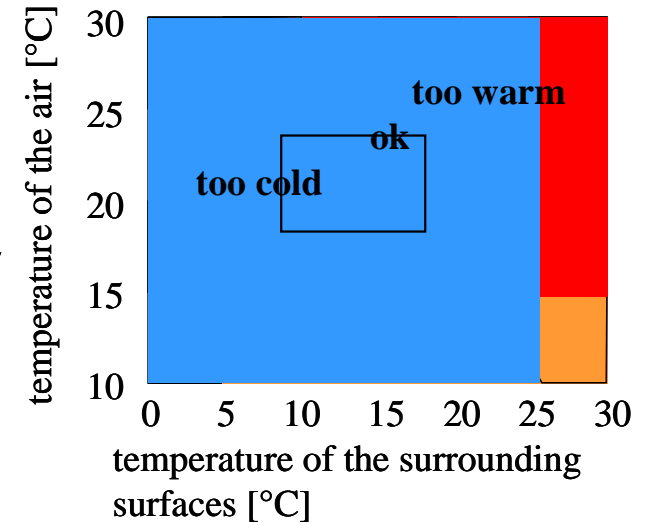
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- Introduction
 - Human comfort requirements
 - Demand for heating and cooling
- Heating and cooling of buildings
 - Applications for space heating
 - Applications for space cooling
 - Applications for domestic hot water
- Conclusions

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Human comfort requirements

- Temperature
 - air temperature: 22°C to 26°C
 - thermal radiation (surface temperatures):
 - changes < 5°C vertically, < 10°C horizontally
- Relative humidity
 - 30% - 70% ok, 50% best
- Air velocity
 - velocity < 9m/min in winter, <15m/min in summer,
 - minimum air movement for moisture removal!



- Space heating and cooling
 - With air as heat transfer medium
 - With water as heat transfer medium
- Domestic hot water
 - Drinking water regulations
 - High power requirement, 1 L/min with heating from 20 °C to 40 °C means 1.25 kW of heating power!
 - Competition to hot water storage with direct discharge

⇒ very difficult!

Demand for heating and cooling

shape of the building

reduction of heat loss

- small surface to volume ratio
- small number of added parts
- multiple unit buildings

orientation of the building

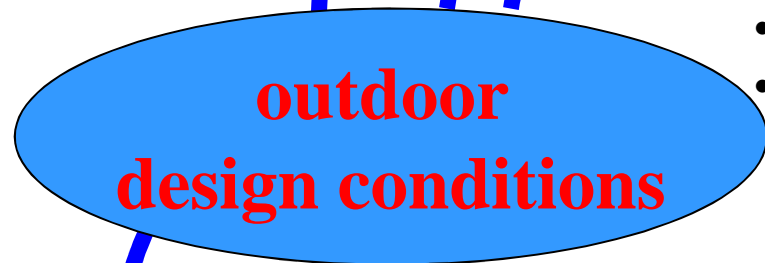
reduction of heat loss

- small surface to the wind (convection heat loss)
- large area to the south (solar gain)
- sleeping rooms in the northern part of the building

outside construction of the building

reduction of heat gain

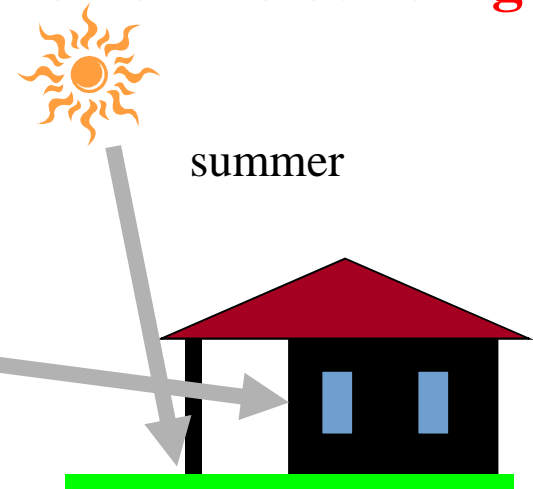
- white surfaces
- roof construction



outside plants

reduced solar gain in summer

increased solar gain in winter



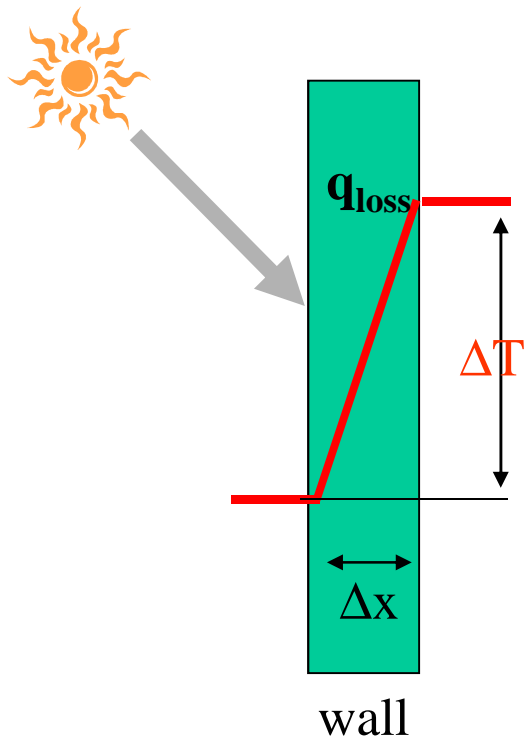
- Introduction
 - Human comfort requirements
 - Demand for heating and cooling
- **Heating and cooling of buildings**
 - Applications for space heating
 - Applications for space cooling
 - Applications for domestic hot water
- Conclusions

- General consideration for systems with heating from a warm surface
 - Heating power $q=A\cdot\alpha\cdot\Delta T$
 - Temperature difference ΔT
 - can be increased, but at the expense of reduced efficiency in many cases
 - $\Delta T = 10$ to 20 °C for low temperature heating over large surfaces
 - $\Delta T = 20$ to 40 °C for regular heating systems with heating units
 - Heat transfer coefficient α
 - Wall heating $\alpha = 3$ to 6 W/m²K
 - Floor heating $\alpha = 6$ to 10 W/m²K
 - No heating from ceiling
 - The encapsulation is also need as heat exchanger in hot water systems!

Applications for space heating

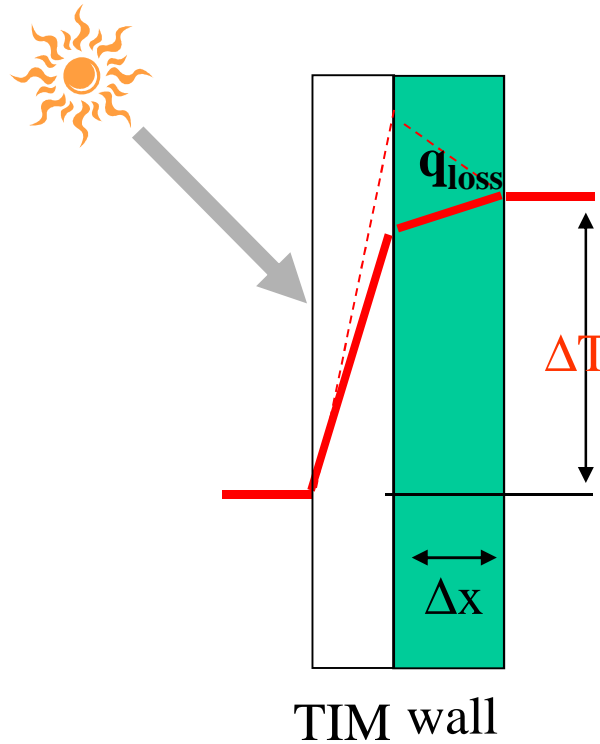
- Façade elements for heating, cooling and illumination

Ordinary wall



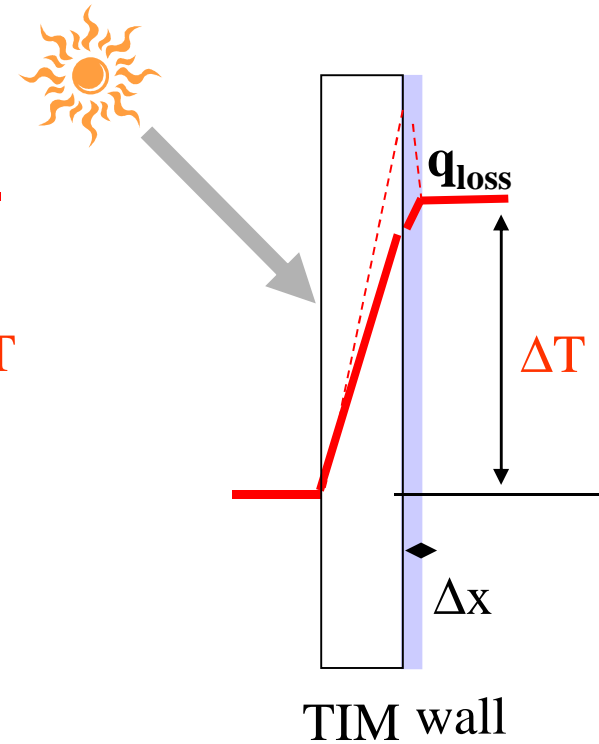
Wall

with Transparent Insulation



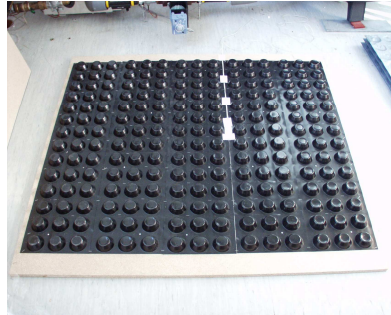
PCM element

with Transparent Insulation

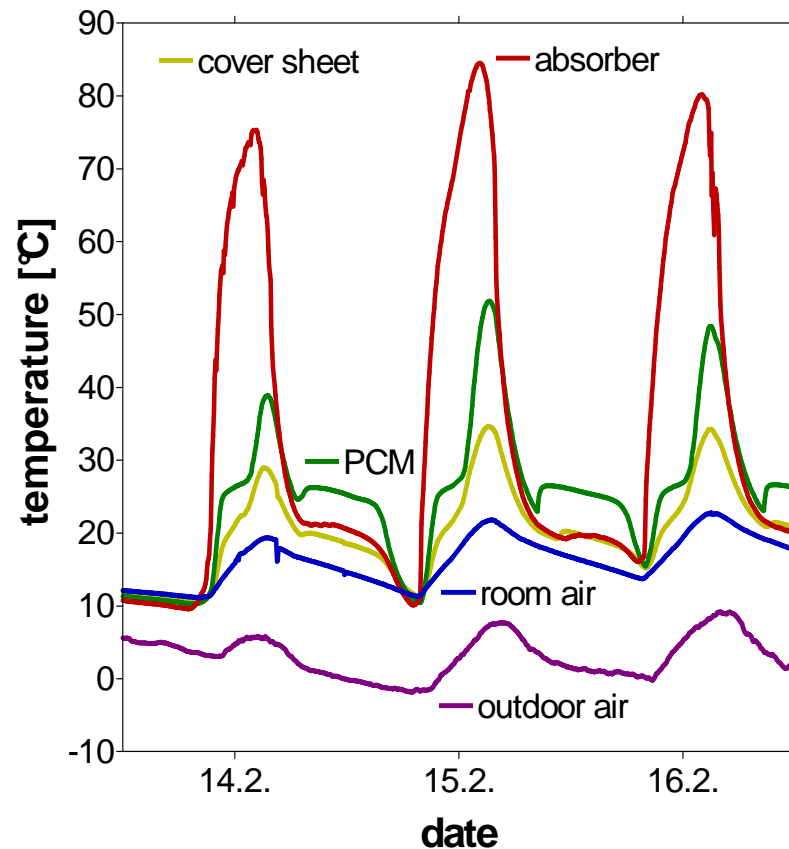
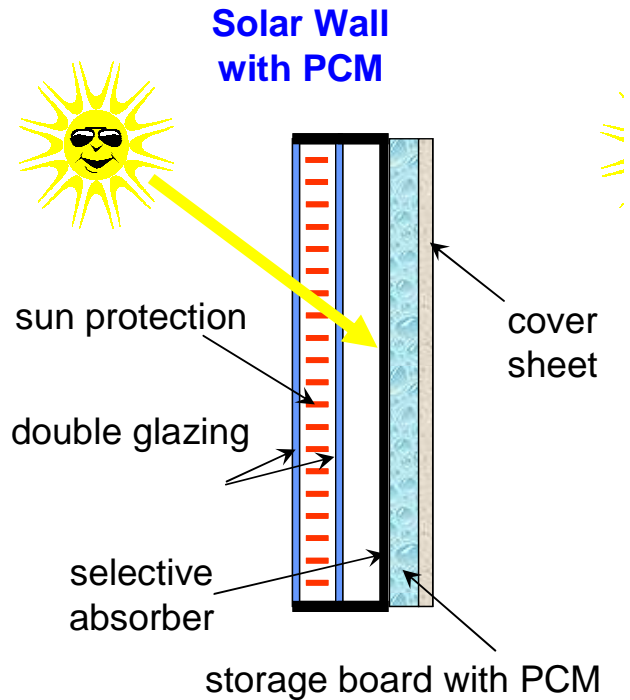


Applications for space heating

- Solar wall with PCM

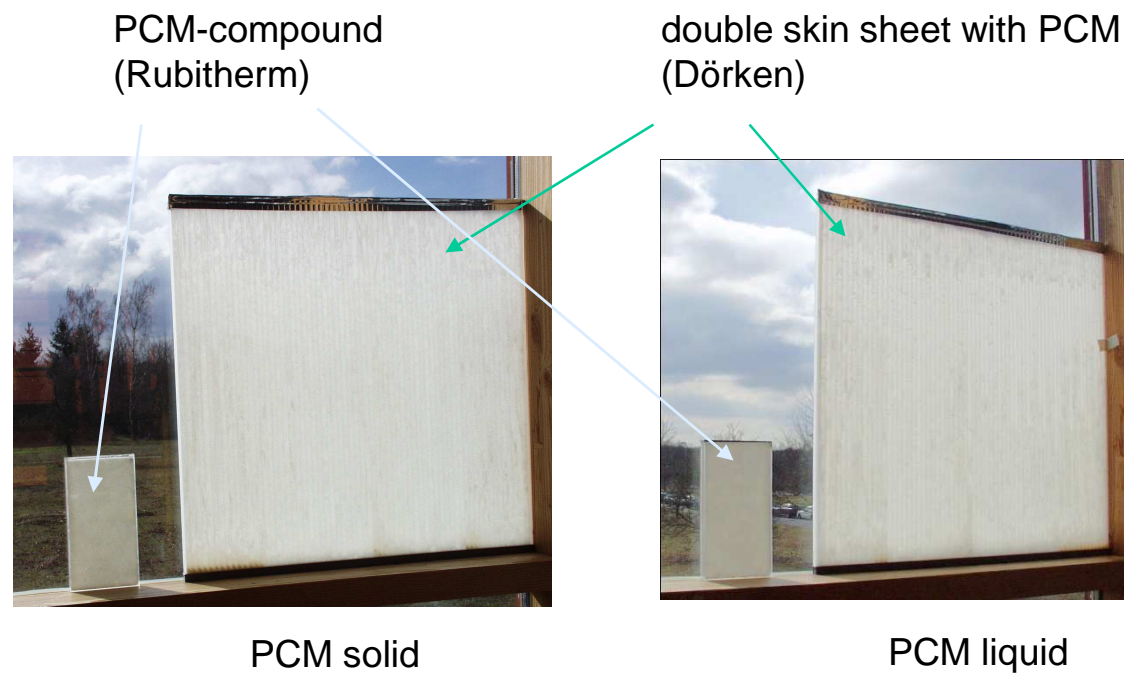
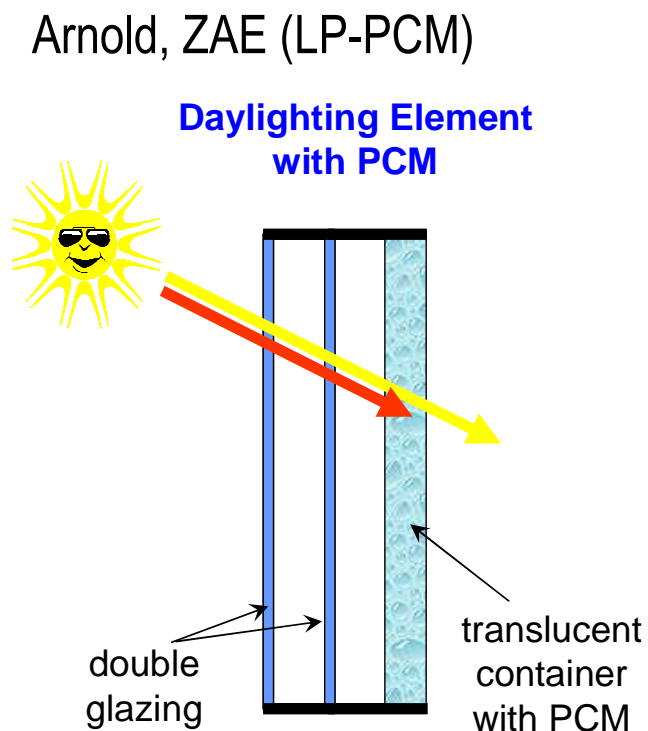


Arnold, ZAE (LP-PCM)



Applications for space heating

- Daylighting element with PCM

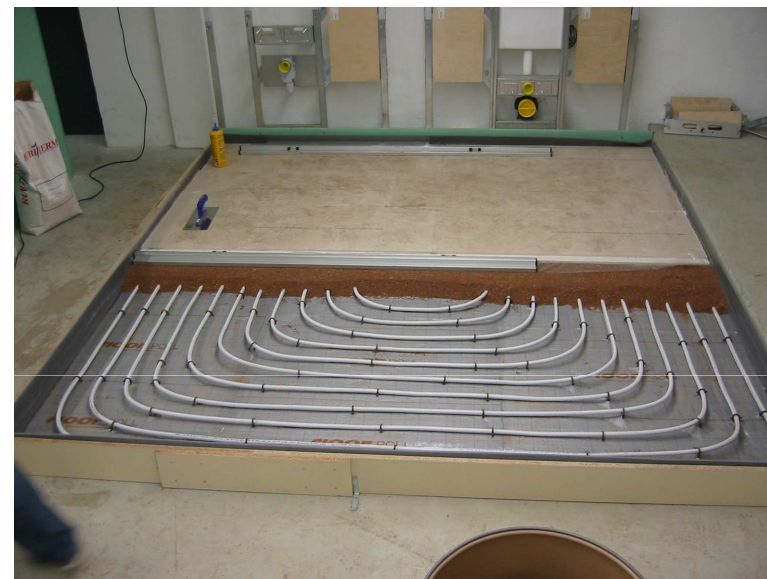


- homogenous and diffuse illumination
- moderate heat gains in daytime
- reduced heat losses at night
- more comfortable indoor temperatures

- Floor heating systems

Rubitherm:

- High storage capacity (0,5 kWh/m²)
- Energy consumption reduced up to 35% compared with conventional heating systems
- No time necessary for drying after installation



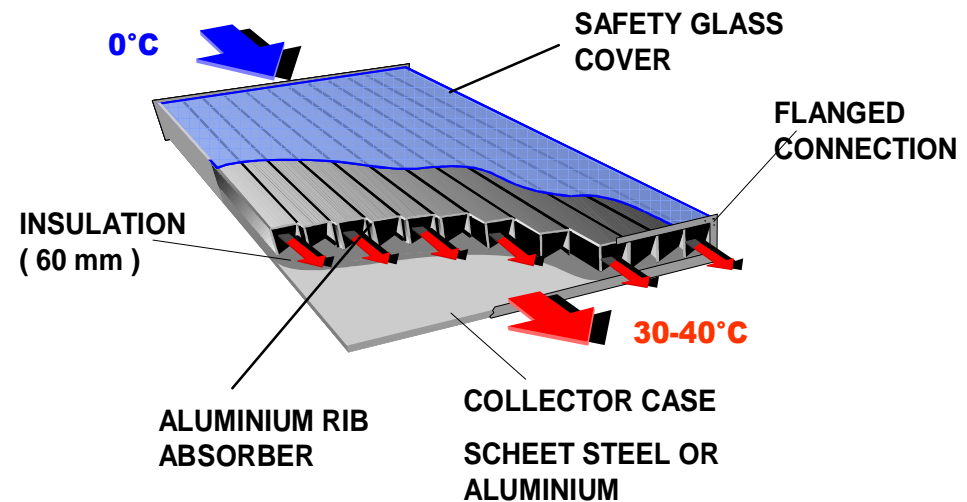
Sumika Plastech (Japan) Electrical floor heating system with PCM

- General consideration for systems with heating by supplying hot air
 - Heating power $q = \rho \cdot c_p \cdot \Delta T \cdot \Delta V / \Delta t$
 - ΔT can be easily, but at the expense of reduced efficiency in many cases
 - Heat capacity of air $\rho \cdot c_p \cong 1 \text{ J/LK}$ (water has approx. 4kJ/LK)
 - Volume flow $\Delta V / \Delta t$ creates noise and can lead to uncomforted feeling if the air moves too fast
 - Compared to systems with hot water:
 - Leakage is no problem
 - The necessary encapsulation of the PCM is no disadvantage in this case as systems with hot water also need a heat exchanger!

Applications for space heating

- PCM to buffer temperature variations in solar-air-systems
 - Solar-air systems are well suited for heating the fresh air circulated into buildings in an energy-efficient manner

Grammer, ZAE (LP-PCM)



- Problem: Temporal difference between heat demand and solar heat availability
- Possible solution: Heat storage with PCM

Applications for space heating

- PCM was tested in four different solar-air system prototypes collector absorber
 - ventilation pipes (double pipe with PCM in the partition)
 - hypocaust (hot-air floor heating with a PCM layer as heat storage)
 - storage block (hot-air storage connected to the collector)
 - ⇒ appears to be the most promising application
- A prototype has been in operation at Grammar
 - charged via 20 m² collector
 - air flow 180 - 300 m³/h
 - approx. 4.1 kWh latent heat storage capacity



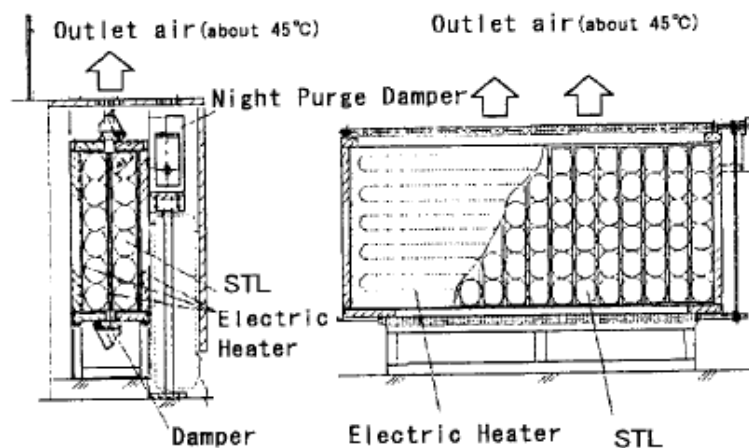
- Storage for heating with hot water
 - for regular heating systems with heating units $T = 40$ to 60 °C
 - NaOAc·3H₂O-graphite-compound for high density storage with good heat transfer
 - currently more than 1300 cycles tested, no performance loss observed

Bosch, SGL, Behr, Merck,
ZAE (LP-PCM)



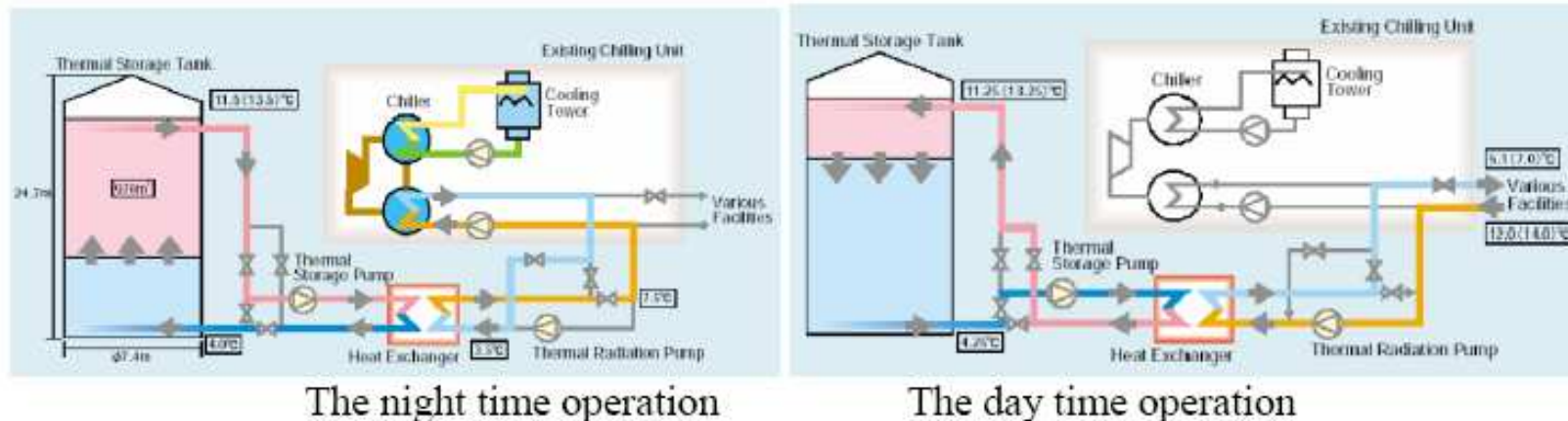
Applications for space heating

- Takasaki City hall (Japan)
 - A new city hall had been completed in February 1998
 - The building was equipped with heating apparatuses using PCM, which was called Thermal Storage Counter (TSC)
 - One TSC unit had 396 capsules containing PCM whose melting temperature was 55 °C
 - The capsules were heated up during night using discounted nighttime electric tariff
 - The stored heat was discharged during daytime by both convection and radiation



Applications for space heating

- Narita airport (Japan)
 - Micro encapsulated PCM was used for thermal energy storage system in Narita international airport
 - The refrigerants in heating and cooling plant should be changed from CFC 11 to HCFC 123 due to abandon of HFC
 - The encapsulated PCM was adopted to compensate deterioration of cooling capacity by replacing refrigerants



Applications for space cooling

- The Problem

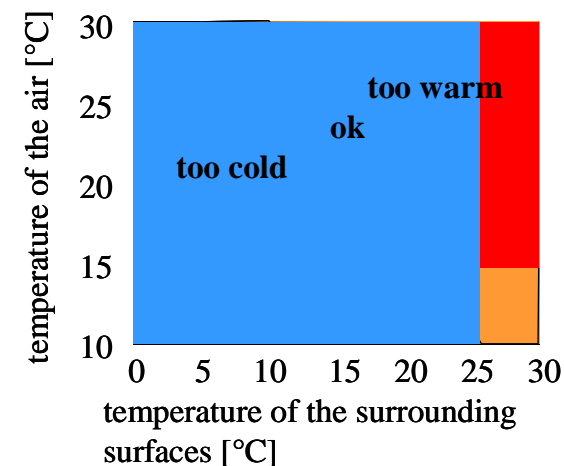
- Stone walls

- Good heat storage
 - Buffer temperature changes
 - Storage of night cold by ventilation at night



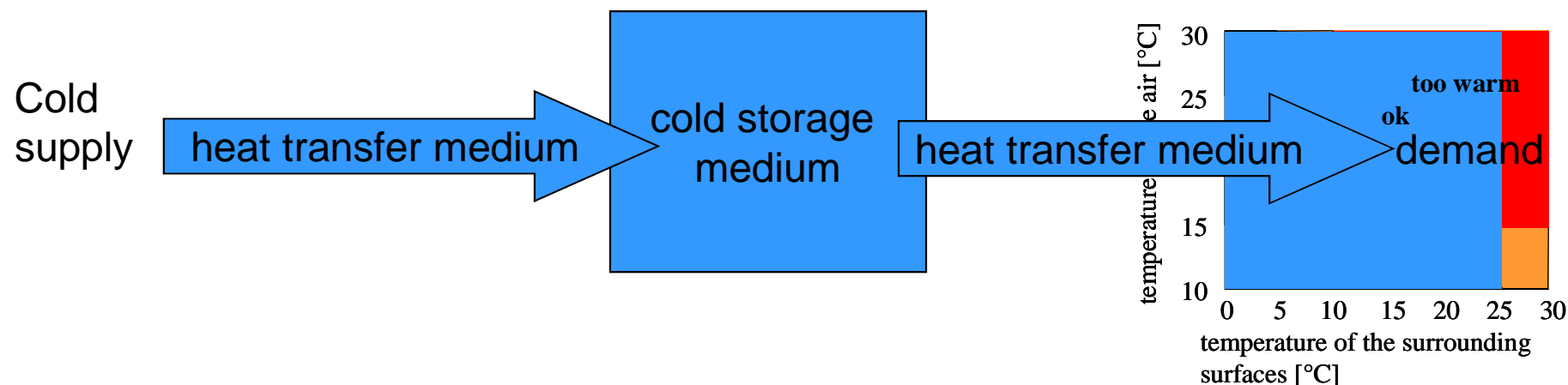
- Today often lightweight construction

- Flexibility and visual effects
 - Little heat storage
 - Very bad indoor climate!



Applications for space cooling

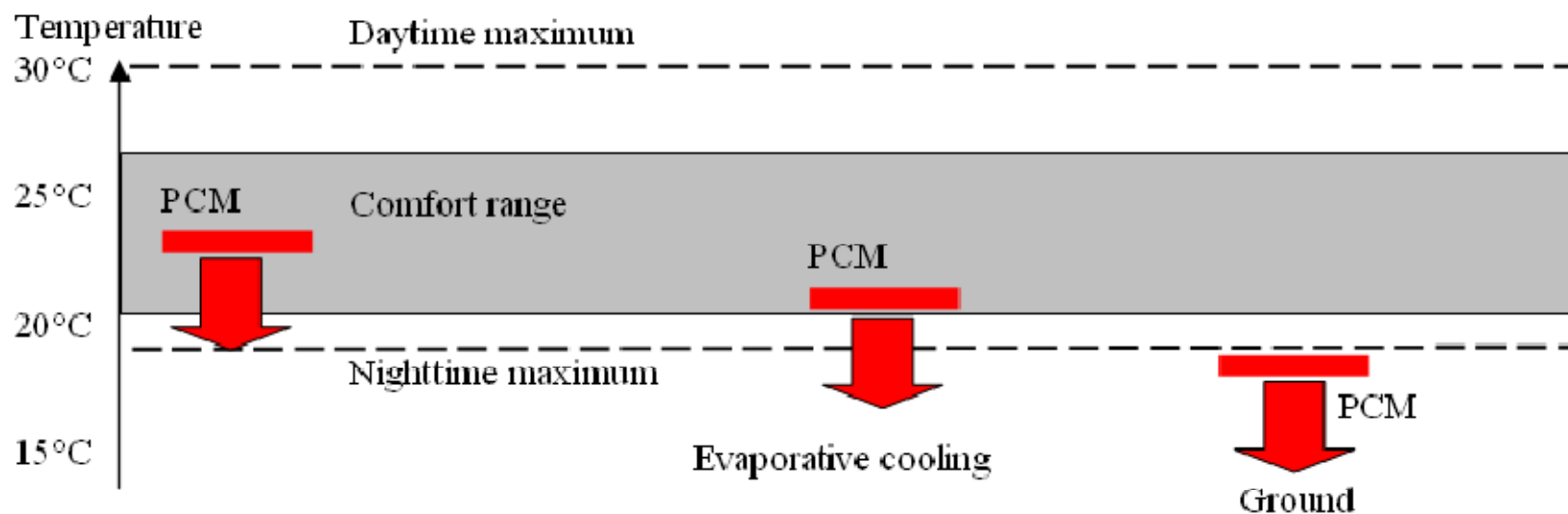
- Selection of the PCM



- The lower the temperature of the melting point of the storage
 - ⇒ the higher the cooling power
 - ⇒ the more difficulties arise searching a suitable cold source
 - "natural" sources
 - Cold night air, in Germany usually below 22 °C
 - Evaporative cooling, depends on humidity, maybe down to 12 °C
 - Ground water, maybe down to 10°C
 - "artificial" sources, chillers go down to below 0 °C

Applications for space cooling

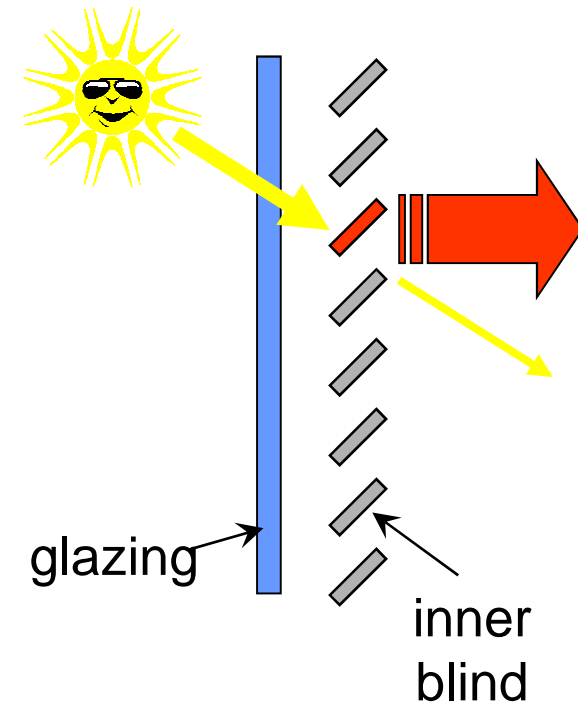
- Strategies for natural cold sources:
 - Availability of cold source?
 - Cold source temperature?
 - Investment cost?



- Examples using natural cold sources can be divided into
 - Passive systems:
 - building materials or building components
 - increase of thermal mass of the building
 - Active systems:
 - intermediate storage to use cold from the night or other cheap cold sources and actively moving the heat transfer medium

- Shading-PCM compound system
 - External blinds are susceptible to strong winds
 - Internal blinds release absorbed solar heat into the room!
⇒ Idea: reduce and delay temperature rise through PCM in the blind

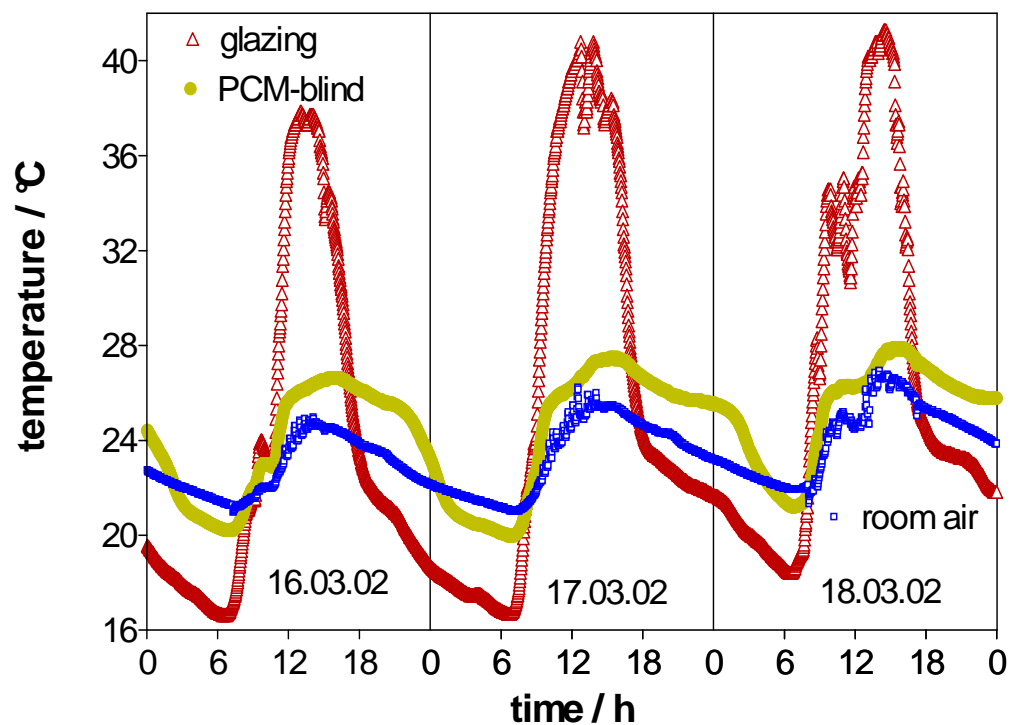
Warema, ZAE (LP-PCM)



Applications for space cooling

- Experimental results from a horizontal blind

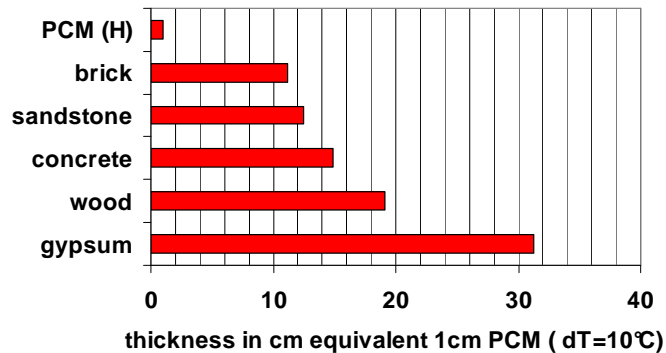
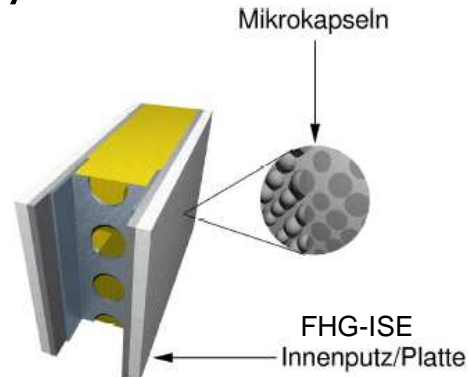
horizontal blinds with PCM



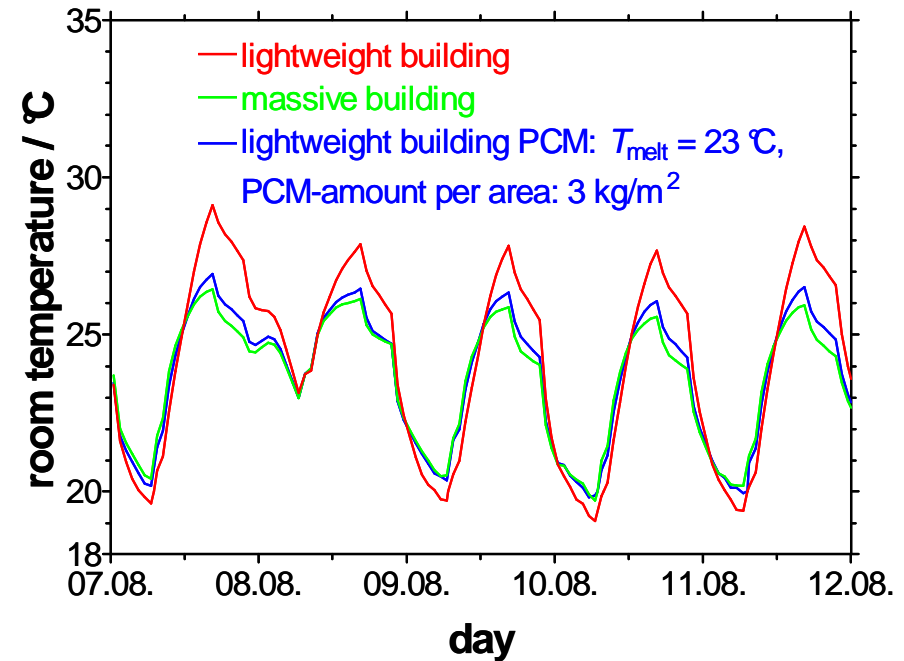
- Sun shading system with PCM developed and tested in laboratory scale
 - experimental and simulation results were very promising:
 - significant decrease in max. blind temperature by $\approx 10 - 15^{\circ}\text{C}$
 - significant decrease in operative temperature of the room by $\approx 3^{\circ}\text{C}$
 - time shift heat gains from noon to evening
 - \Rightarrow improved thermal comfort during working hours
- New demonstration project for PCM-systems will start mid 2005:
 - development of Sunshading system with PCM to prototype stage
 - test of system performance in various demonstration buildings under realistic conditions

Applications for space cooling

- Microencapsulated PCM in building materials
 - Strategy:



temperature during one week in August



Peak shaving: temperature peaks during summer can be reduced by the use of PCM

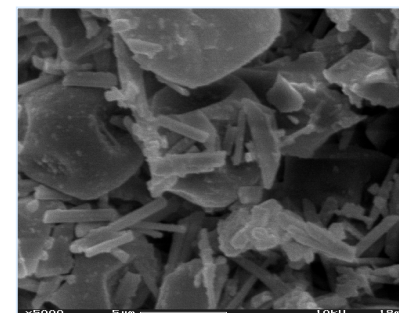
Applications for space cooling

- Gypsum plaster boards with micro-encapsulated paraffin

Knauf, ZAE (LP-PCM)

35 wt.-% micro-encapsulated paraffin integrated into plaster board during conventional production process;

handling as without PCM



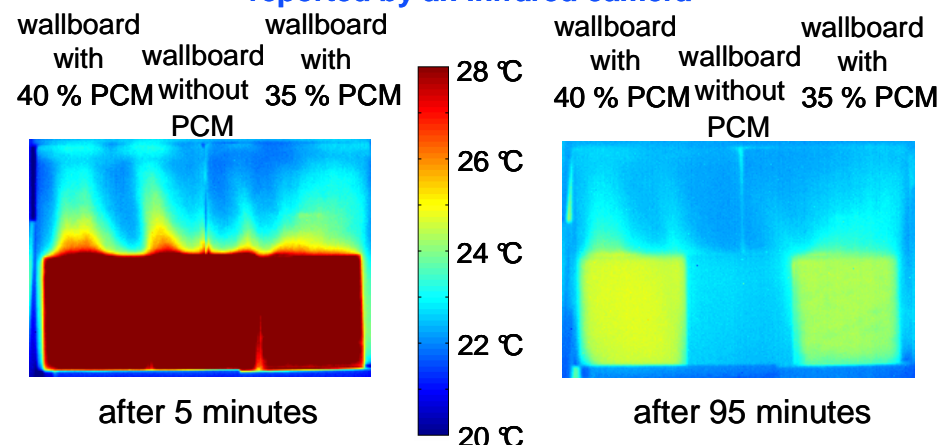
Technical data:

enthalpy: $\Delta H = 366 \text{ kJ/m}^2$,
 $= 35 \text{ J/g}$
 $c_p = 1.2 \text{ J/(gK)}$,

flammability:

B2 (classified in DIN 4102 part 1)

Cooling down of several gypsum plaster boards reported by an infrared camera

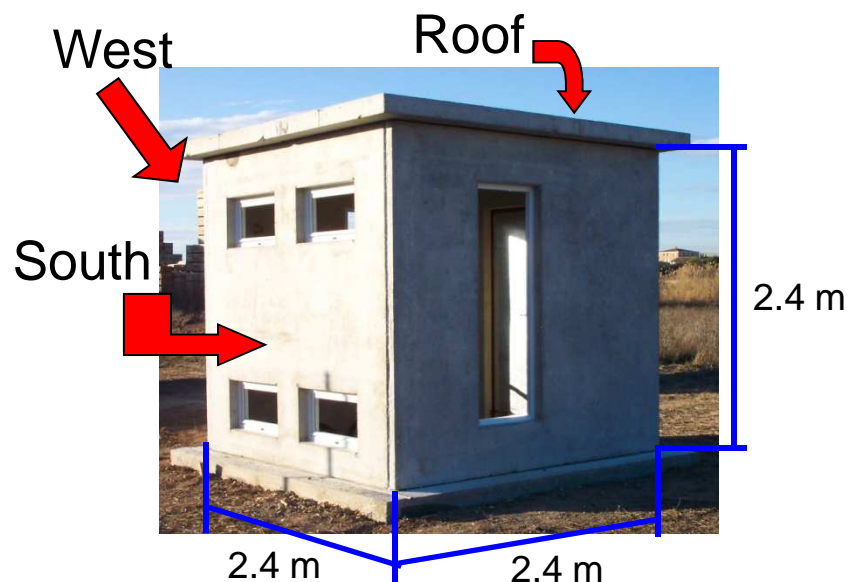
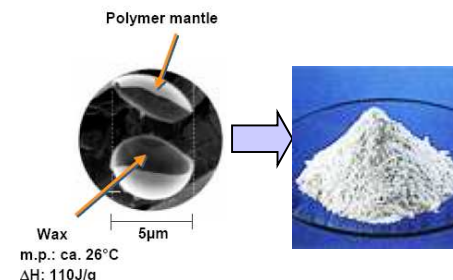


Installations: ZAE test room, Fh Rosenheim, Bundesgartenschau 2005 in Munich

- Plaster with micro-encapsulated paraffin
 - Maxit, FhG-ISE
 - 2000 „3-liter house“ – LUWOGEL Ludwigshafen
 - 2001 test room at IBP Holzkirchen
 - 2002 office in the new ISE building
 - 2002 – 2003 1st commercial building in Offenburg
 - 2003 test room in the façade test stand at the ISE
 - 2003 administrative building maxit in Breisach

Applications for space cooling

- Concrete
 - **Concrete:** No insulation
 - **Concrete + Micronal:** 5% in weight of microencapsulated PCM



Micronal	
Melting point (°C)	26
Heat Storage Capacity (kJ/kg)	110

Micronal		
Mass of PCM per	wall (kg)	83
	floor area (kg/m ²)	43.2
Percentage referred to	structural material (%)	5
	wall (%)	5

Applications for space cooling

- Conventional brick:
 - **Reference:** No insulation
 - **Polyurethane:** 5 cm of PU
 - **RT27+PU:** CSM panels (RT-27) and 5 cm of polyurethane

Paraffin RT-27	
Melting point (°C)	28
Congealing point (°C)	26
Heat Storage Capacity (kJ/kg)	179
Heat conductivity (W/m·K)	0.2

Reference



Polyurethane



RT27+PU



- Alveolar brick:
 - **Alveolar:** No insulation
 - **SP25+Alveolar:** CSM panels (SP-25 A8) inside the cubicle

Hydrated salt SP-25 A8

Melting point (°C)	26
Congealing point (°C)	25
Heat Storage Capacity (kJ/kg)	180
Heat conductivity (W/m·K)	0.6

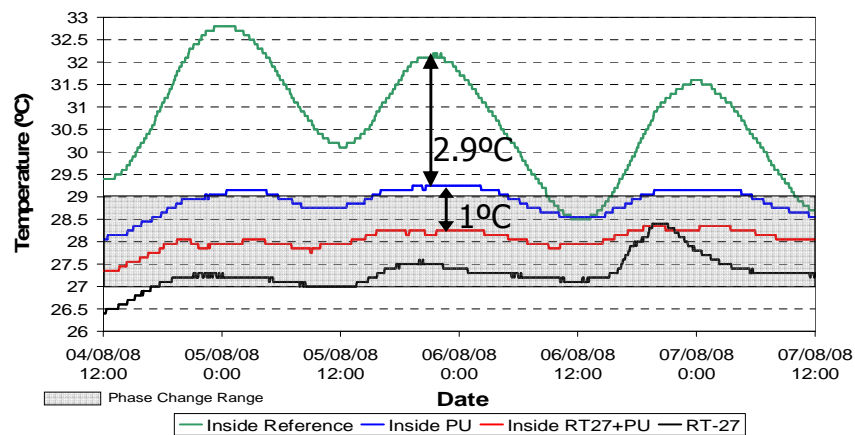
Alveolar



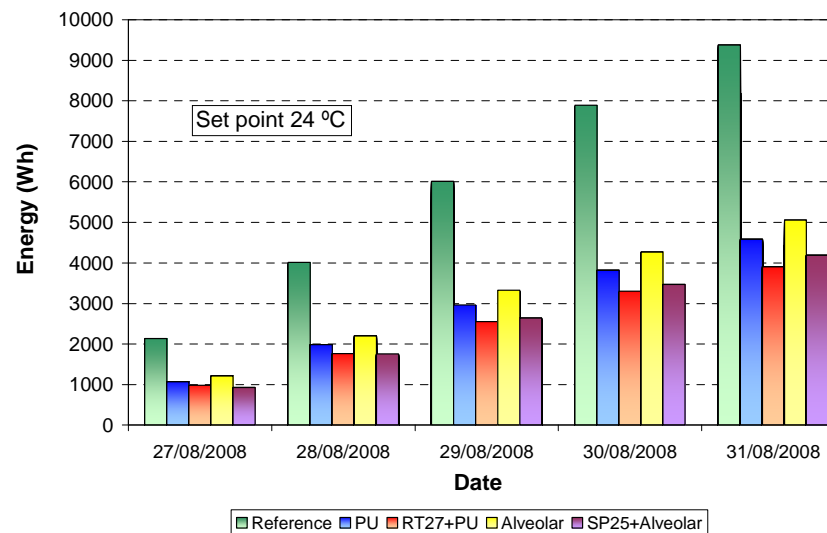
SP25+Alveolar



Applications for space cooling

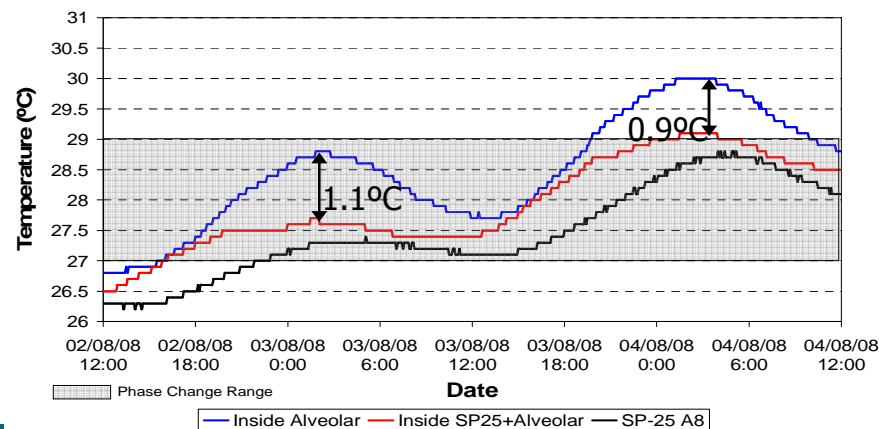


Summer period – 04/08/08 to 07/08/08
CONVENTIONAL BRICK



ALVEOLAR BRICK

Summer period – 02/08/08 to 04/08/08



Applications for space cooling

- PCM-plaster with capillary sheets connected to ground water
 - Increased thermal storage capacity
 - Use of “more reliable” cold sources like groundwater (natural) or cold production
 - Energy used to move heat transfer medium=fluid and maybe for cold production

Berlin, Gotzkowskystraße
1.100 m² plaster on capillary sheets installed

Maxit



Applications for space cooling

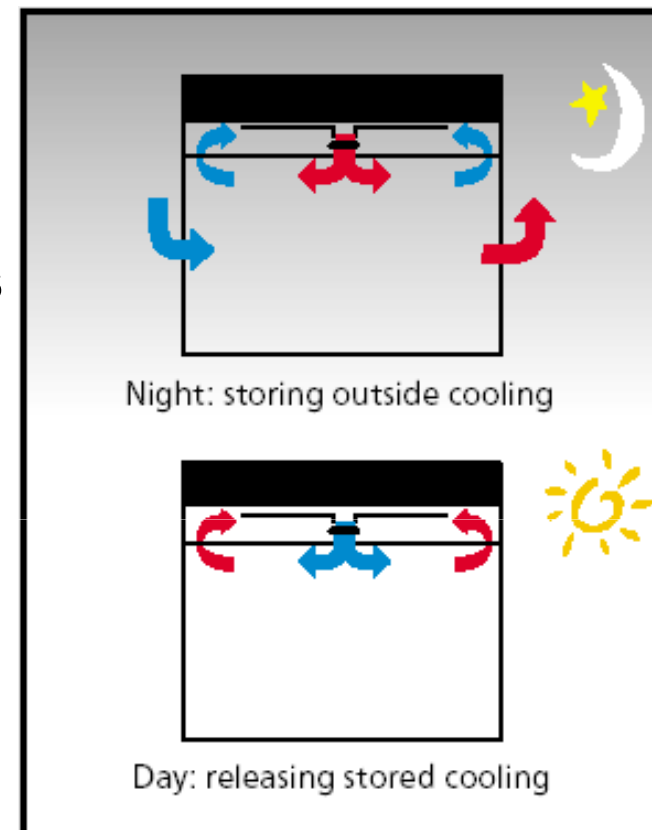
- Free cooling systems in the ceiling

Climator CoolDeck installed in Stevenage Borough Council's offices



Ventilator

PCM



Observations:

- Reduction of 3-4°C in internal temperatures
- Installed at a fraction reduced cost alternative
- Energy consumption is low (cooling / fan energy) ~20

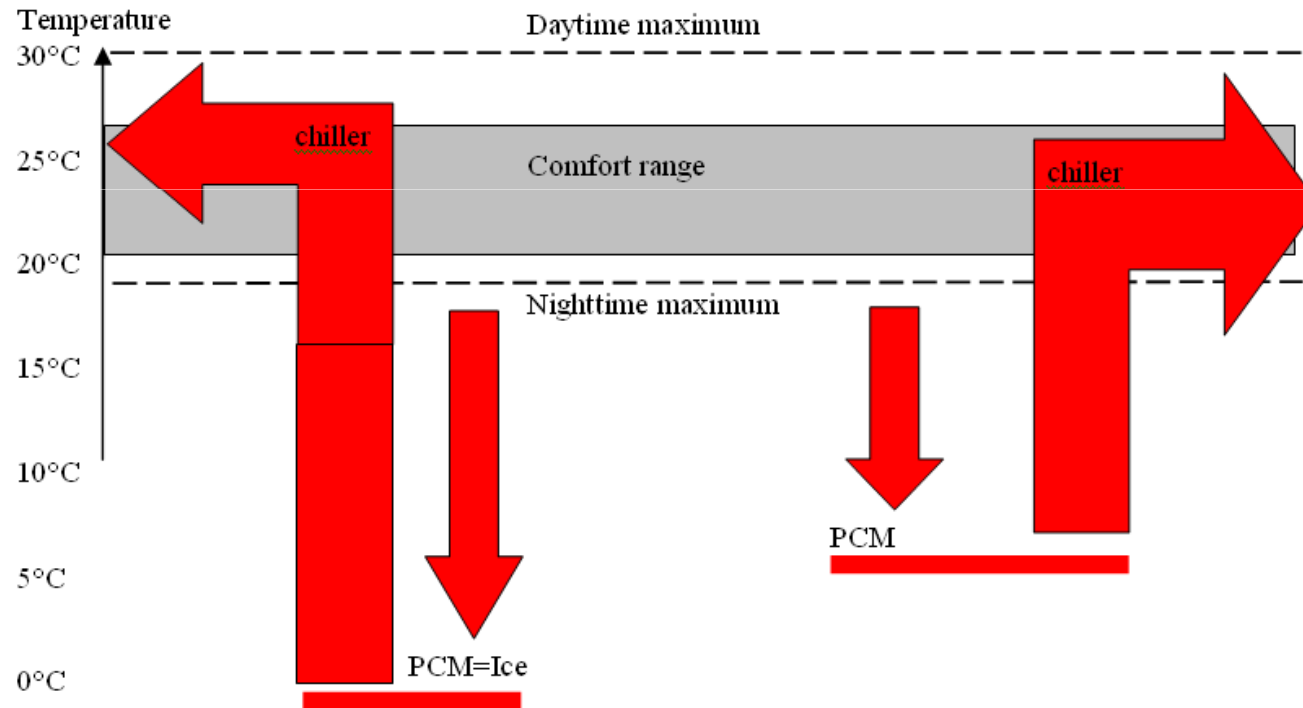
Applications for space cooling

- Free cooling systems in the wall
 - Example:



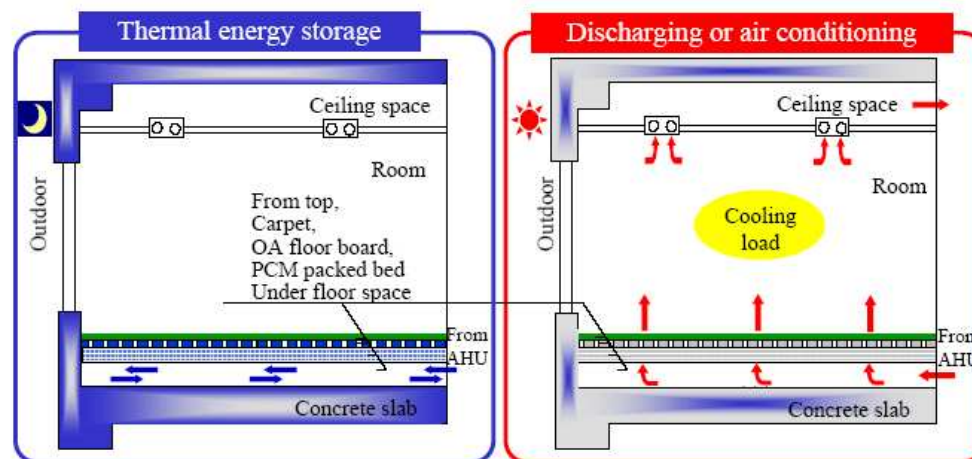
Applications for space cooling

- Strategies for artificial cold sources:
 - Ice or other PCM → Chiller efficiency
 - Compression-, Ammonia-, LiBr-Chiller → investment cost



Applications for space cooling

- Development of Supply Air Conditioning System Utilized Granulated Phase Change Materials (Japan)
 - In this system, latent heat is stored in PCM that is embedded directly below OA floor boards in the form of granules with several millimeters in diameter
 - The feature of the system is that heat exchange occurs through direct contact between the granular PCM and air serving as the heat medium



- Clathrate Hydrate Slurry (Japan)
 - A new material was developed, Tetra n-butyle ammonium salt, which composed hydrate at atmospheric pressure and had latent heat in 5 to 12 °C
 - The slurry was fluid and could be pumped as heat transfer medium
 - The material was expected to reduce pumping power consumption, which was relatively large in HVAC system
 - The performance of system was demonstrated in a real scale experimental facility, which had area of 1,700 m² for air conditioning



- Phase change material slurries and their commercial applications (Germany)
 - Slurries have similar general fluid properties and they offer the advantage of high latent heat storage capacity at a narrow temperature band corresponding to the phase change temperature
 - They require smaller storage capacity and reduce pumping costs
 - Simulations show the potential in saving energy for pumping the heat transfer fluid
 - A well dimensioned application could save up to 50% of electricity that is necessary for conveying the same amount of heat of a water system



Applications for domestic hot water

- PCM in stratified water tanks (Spain)
 - The idea was to include a PCM module at the top of the water tank to increase its energy density and to improve its performance
 - Various PCMs with melting temperatures around 55°C were tested (RT54, fatty acids, and sodium acetate)
 - Experiments showed that the addition of only about 6% of volume of PCM increase the density energy of the tank by about 40%, and that water was kept at usage temperature a longer period of time



Applications for domestic hot water

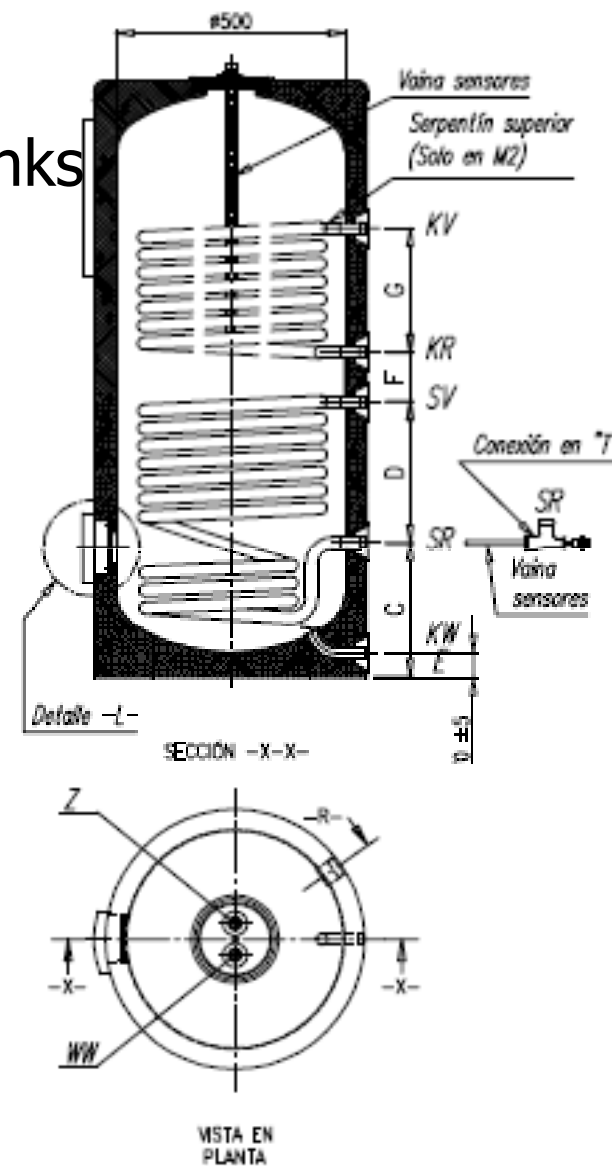
- PCM in stratified water tanks (Spain)

Description of the installation. Storage tanks

- 2 storage water tanks of 287 L
- 1685 mm high and 620 mm of diameter
 - Internal coil heat exchanger for the solar loop
 - One tank with an upper coil heat exchanger

Upper coil heat exchanger		Lower coil heat exchanger	
Heat exchanger surface	Volume	Heat exchanger surface	Volume
1.1 m ²	9.62 L	1.4 m ²	12.24 L

A	B	C	D	F	G	H
1685	Ø685	345	355	130	400	760

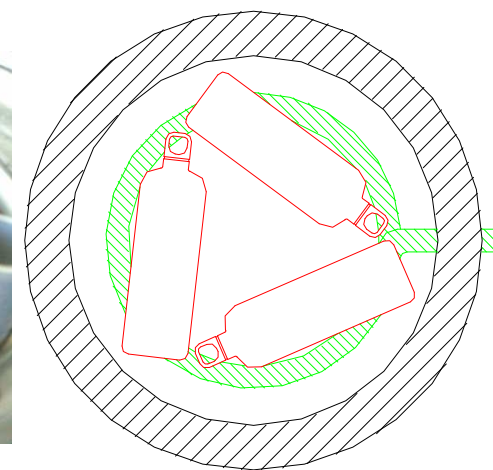
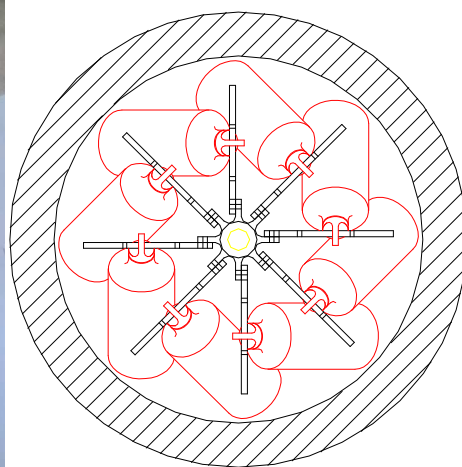


Applications for domestic hot water

- PCM in stratified water tanks (Spain)

Description of the installation. PCM configuration

- PCM used: composite PCM-graphite
- 2 different PCM configurations tested:
 - 9.21 kg of PCM in 8 aluminium modules
 - PCM located in the upper coil heat exchanger and 3 aluminium modules
 - Total amount of 8.05 kg → experimental density of PCM in the coil of 0.5 kg/L



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- **Conclusions**

- Many different systems have been tested for PCM application in buildings to reduce energy consumption
 - PCM in building envelopes presents a huge potential
 - Under floor heating systems with PCM present good results
 - Heating systems using both air and water have been tested
 - Domestic hot water systems to increase thermal storage capacity

- Incorporating PCM in building envelopes
 - Temperature peaks can be reduced
 - Energy savings can be achieved
- Incorporating PCM in under floor heating systems
 - Energy savings can be achieved
- Incorporating PCM in active free cooling systems
 - Temperature peaks can be reduced
- Incorporating PCM in domestic hot water systems
 - The energy storage capacity can be increased