

# ***‘e-Fuels in Industry’***

## ***The route to industrial value chains based on affordable renewable hydrogen***

Dr. Andreas ten Cate  
Program Director System Integration  
Director for International Business Development  
[Andreas.tenCate@ISPT.EU](mailto:Andreas.tenCate@ISPT.EU)

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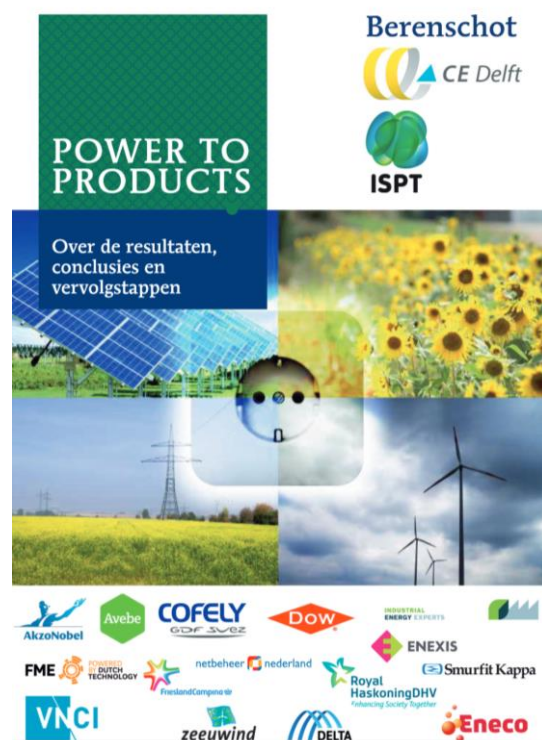
## ISPT & 'e-fuels' (Power-2-X)

- Industry-centered open-innovation network
- Operating in the triple-helix of industry – research – policy

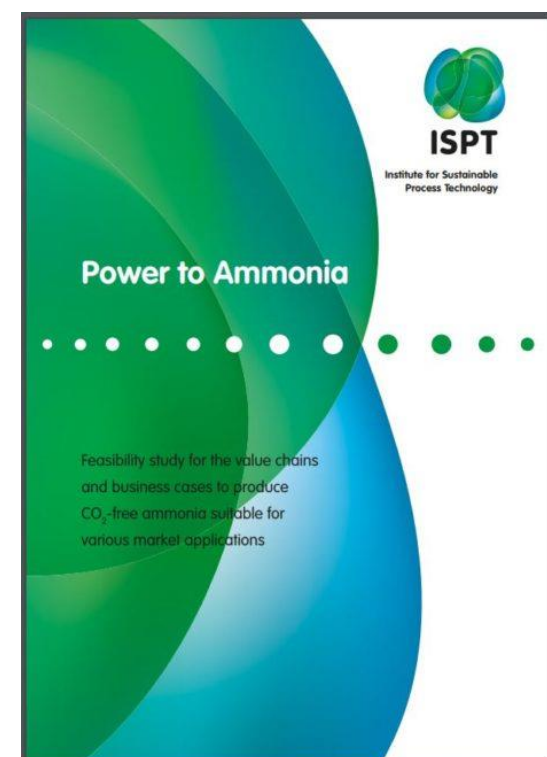
- *Over 100 partner organisations*
- *Some of our most active partners in this field*

- 'e-fuels' track record

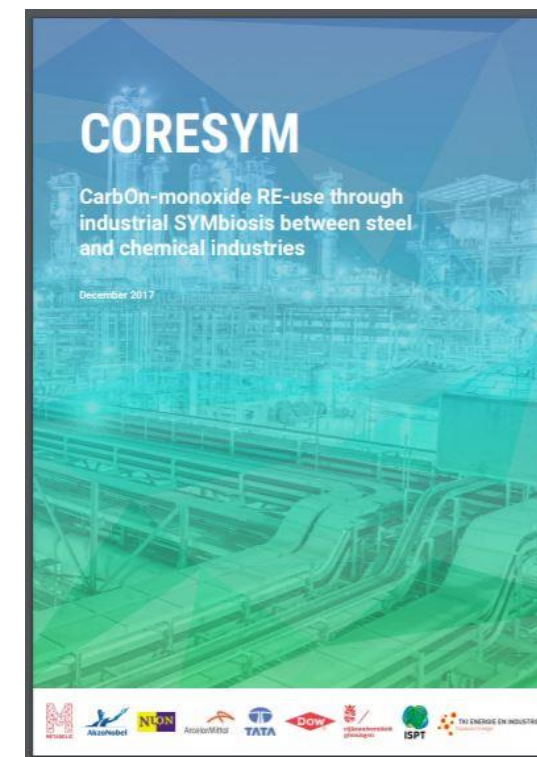
2015



2016



2017



**AkzoNobel**  
SPECIALTY CHEMICALS



**OCI**



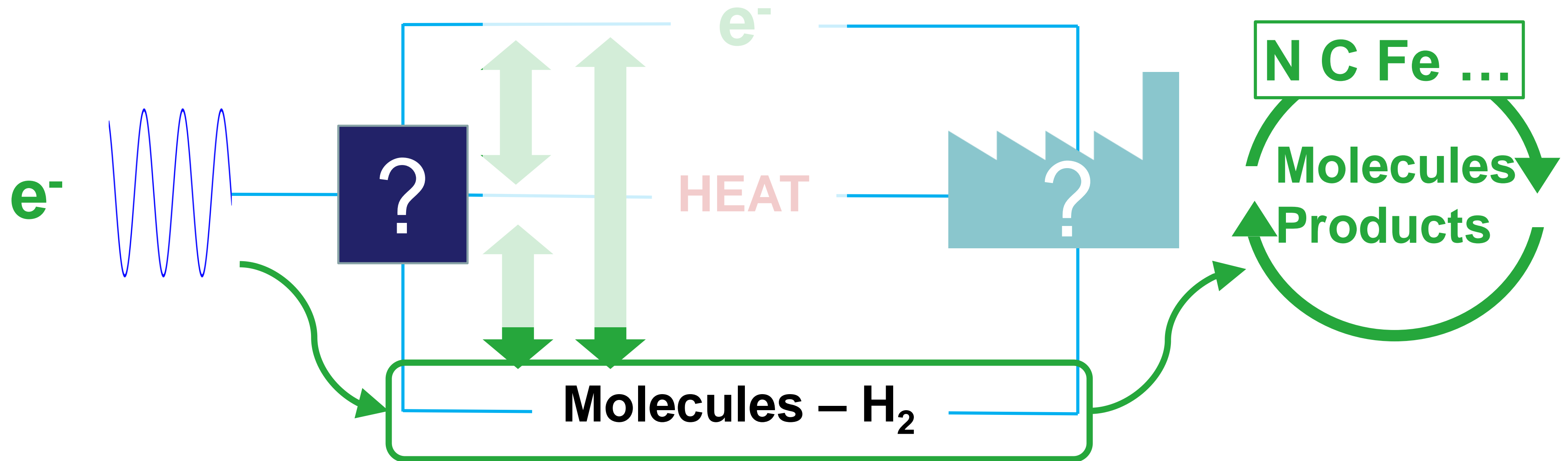
## Key Points from the Background Note – Industrial Perspective

- Feedstock or Fuel?
- Where does the Carbon come from?
- Transition timelines?



# Renewable electrons to industry

## Three green energy modes – many industrial challenges



***Renewable feedstock is the key for industry***

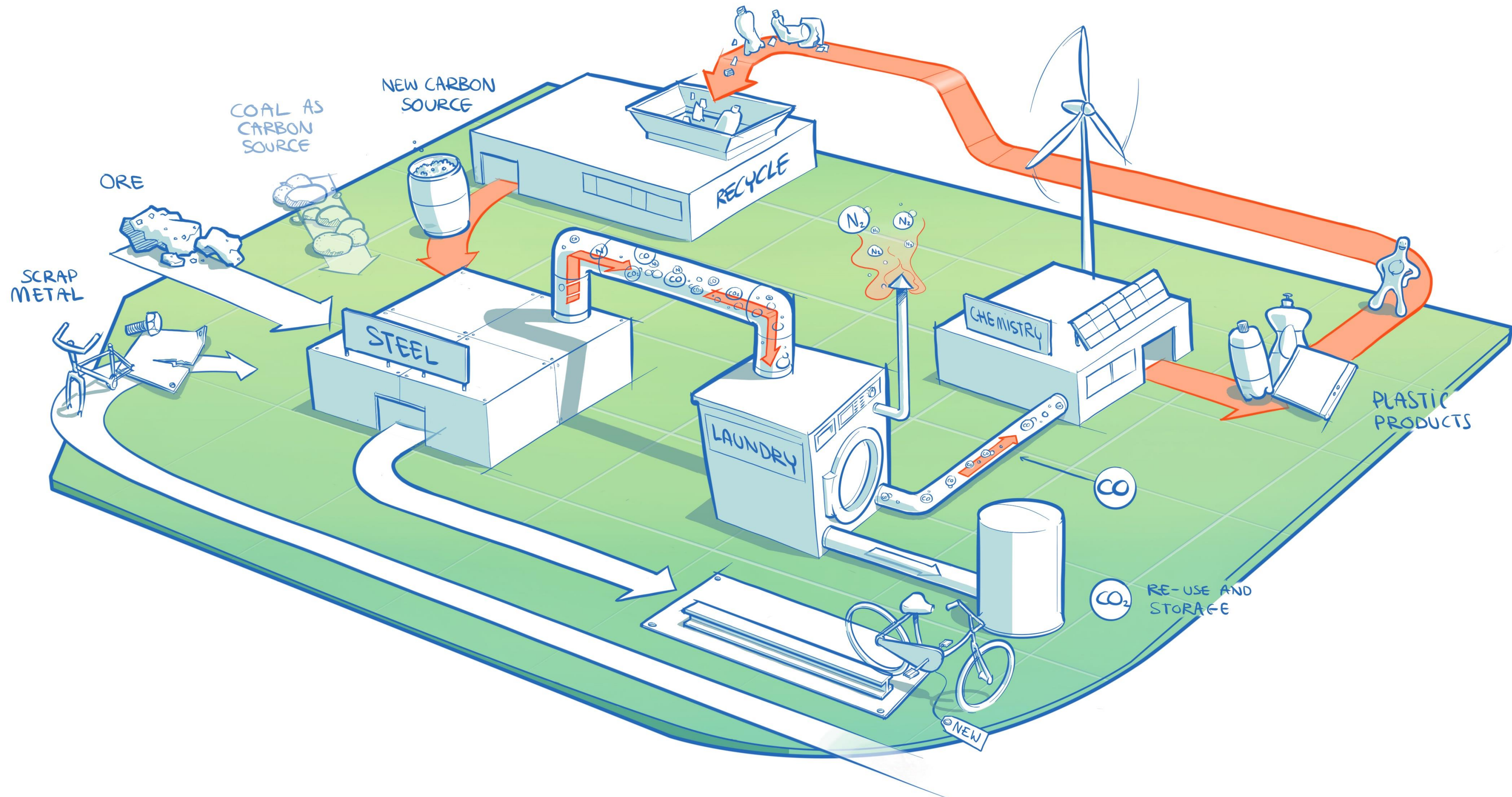


# CIRCULAR CARBON



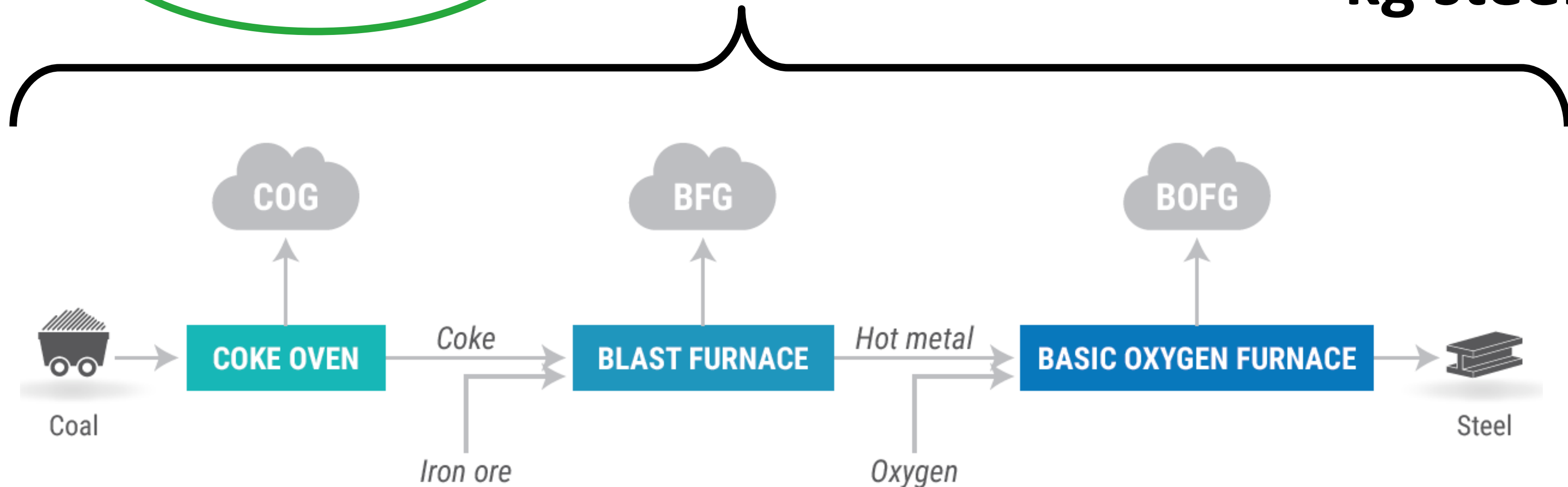
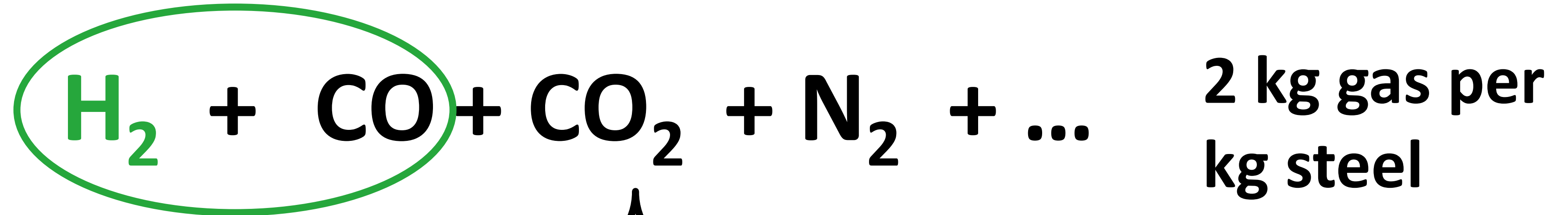
ISPT

Institute for Sustainable  
Process Technology

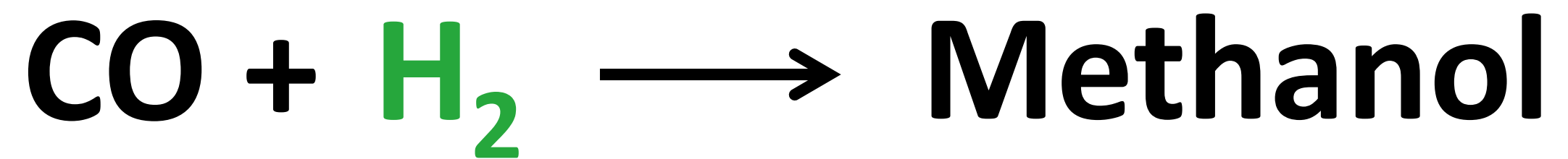




# The challenge in steel making – opportunity for chemistry?



## Other societal C-sources?



Waste-to-Chemicals project

Enerkem

AkzoNobel

Van Ganzewinkel

AVR

Air Liquide

Port of Rotterdam

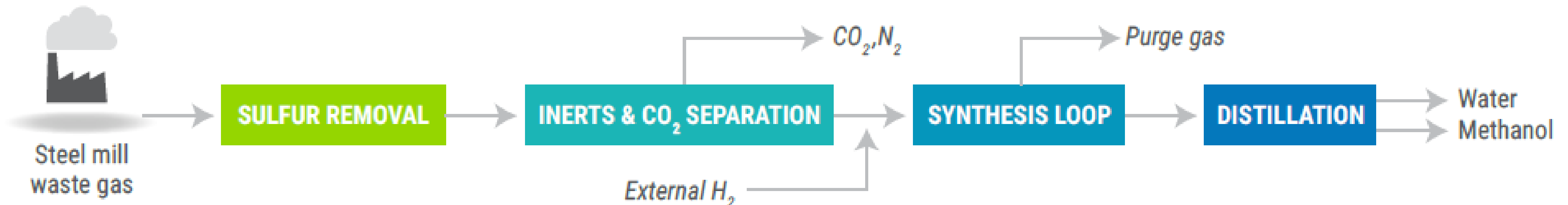
By Alex Marshall 2004, Clarke Energy Ltd - Originally uploaded to Wikipedia by Vortexrealm, here., CC BY-SA 2.5, <https://commons.wikimedia.org/w/index.php?curid=2965770>

Plastic waste picture – original location SMU website – <http://blog.smu.edu.sg/academic/schools/smulkcsb/nudging-consumers-to-reduce-plastic-waste/>



# Methanol from Syngas from Steel waste gases

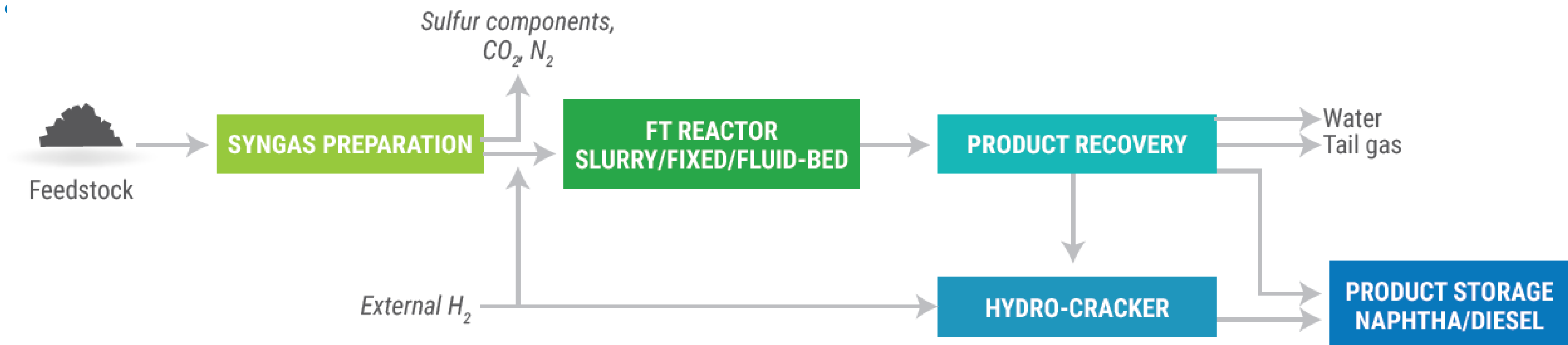
- EU Market for Methanol – 7,5 mta – of which EU production 2,5 mta
- $\text{CO} + 2 \text{H}_2 \rightarrow \text{H}_3\text{COH}$
- $\text{H}_2$  from external (green) source
- 7 mta steel mill  $\rightarrow$  2,36 mta MeOH; 4,9 mta  $\text{CO}_2$  avoided; total  $\text{CO}_2$  capture ready 4,7 mta
- 1,5 billion € investment Capex, negative revenues
- $\text{CO}_2$  avoidance cost – 136 ( $\text{H}_2$  @ 3400 €/ton) to 46 €/ton ( $\text{H}_2$  @ 1700 €/ton)
- Key technical challenge to separate CO –  $\text{N}_2$



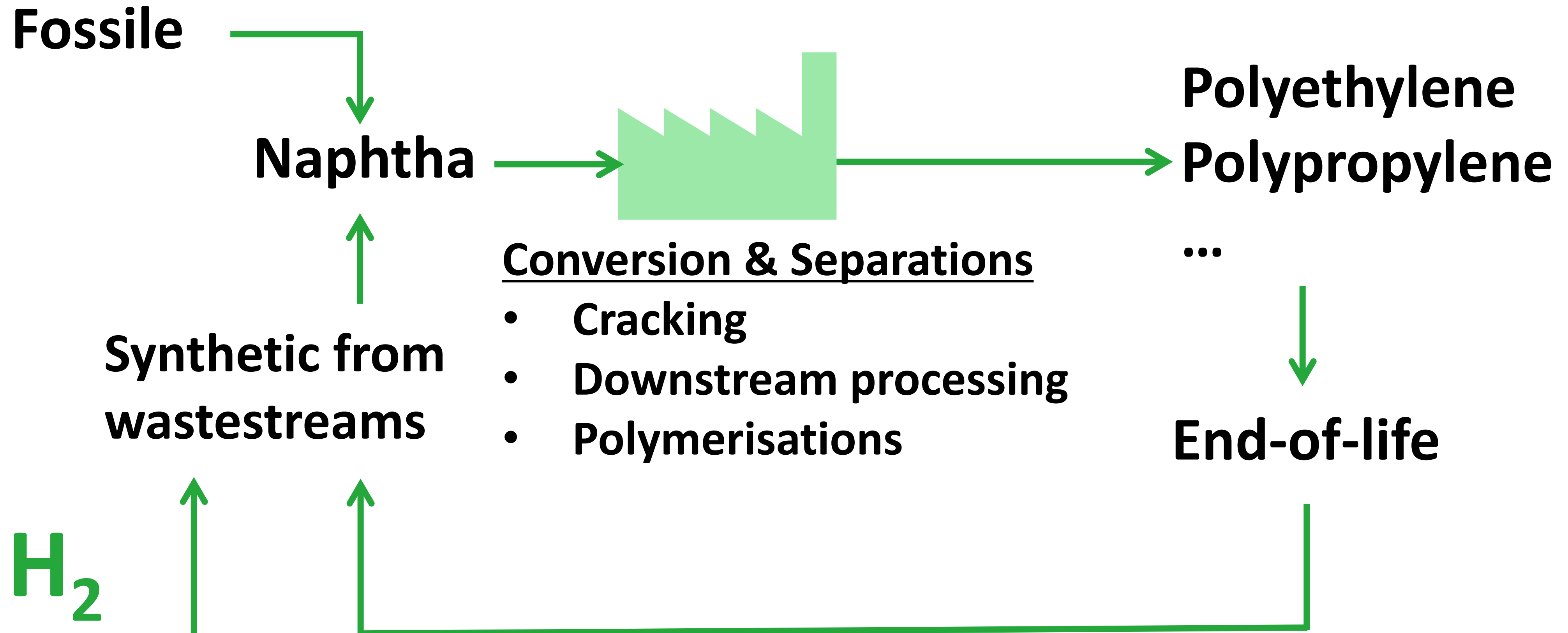


# Fischer-Tropsch Naphtha from Syngas from Steel waste gases

- EU Market for Naphtha – 450 mta of mixed products
- $\text{CO} + 2\text{H}_2 \rightarrow -\text{CH}_2- + \text{H}_2\text{O}$
- 7 mta steel mill  $\rightarrow$  0,95 mta FT product; 3,5 mta  $\text{CO}_2$  avoided; total  $\text{CO}_2$  capture ready 4,7 mta
- 1,4 billion € investment Capex, negative revenues
- $\text{CO}_2$  avoidance cost – 280 ( $\text{H}_2$  @ 3400 €/ton) to 160 €/ton ( $\text{H}_2$  @ 1700 €/ton)



# Route to products and back – bulk plastics





# Coherent program towards affordable green hydrogen

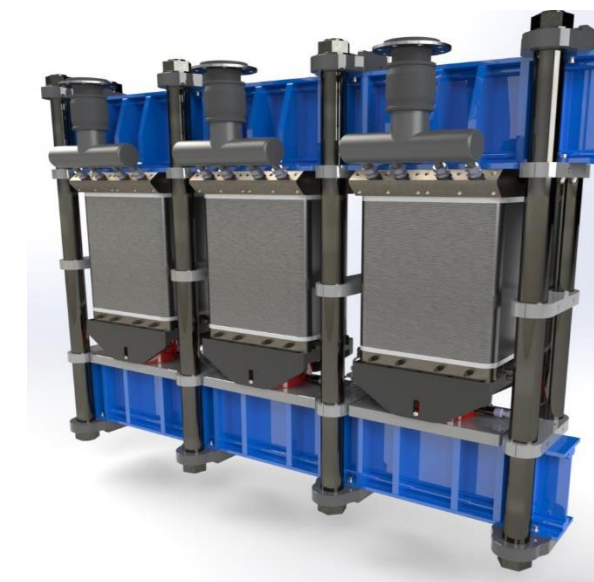
Technology development

Strategic opportunity scouting

MW scale electrolyser testing

H2 supply chains

*Matching supply and Demand for industrial use*



Source: ITM POWER [www.itm-power.com](http://www.itm-power.com)

GW scale concept

ITM electrolyzer stack (2.2 MW)

*Exploring limitations and possibilities of water electrolysis*

*Understanding scale-up Potential – economies of scale & economies of numbers*

## Considerations on time path for transition (1)

- Economies-of-scale for Solar and Wind → growing investments in RE sector
- Scale-up and innovation for large-scale electrolysis is essential for Capex/Opex – follow in slip-stream of RE scale-out
- Truly large-scale (~GW) green H<sub>2</sub> not before 2030 on-stream
- Blue H<sub>2</sub> may come available sooner – however – it *should not* hamper investment in acceleration of Green H<sub>2</sub> scale-up and numbering-up path – careful with setting right policy incentives



## Considerations on time path for transition (2)

Focus on **circular carbon** – will need substantial support from

- Innovation on technology and operations/practices
- Right policy incentives
- Secure public support

For hard-to-transform industries:

- Re-use of waste-cases is impactful transition option when alternatives are not (yet) ready (in particular Steel-to-Chemicals vs. Direct Reduction)
- Industry – Capex intensive - 1 (or maybe 2) investment cycles until 2050 → timing of large-scale adoption is crucial

*Thank you*

[www.ispt.eu](http://www.ispt.eu)

Andreas.tencate@ispt.eu