

Hydrogen town Demo project

2014.6

Korea Hydrogen Industry Association

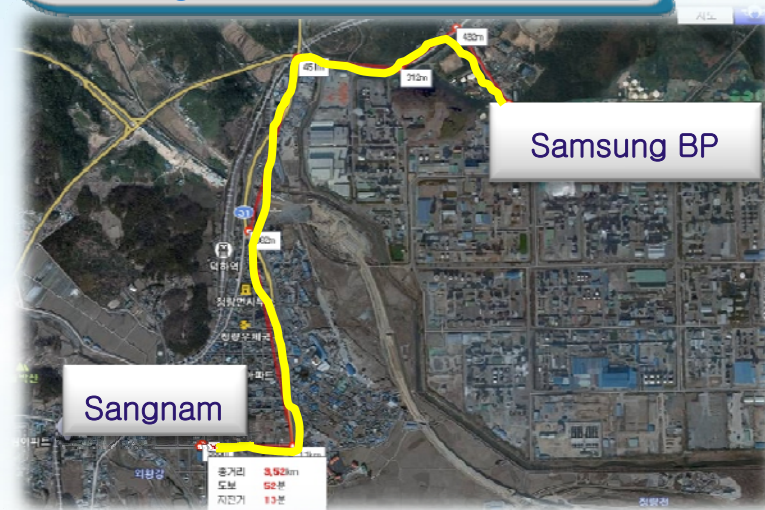
Junbom Kim

Selected Target Area (Ulsan)

•Uljugun Onsanmyun districts



• Uljugun Cheongryangmyeon Sangnam districts



•Ulsan Seonamdong



Target area	Uljugun Onsanmyun Deoksinri	<ul style="list-style-type: none"> ▪ Moorim P&P company housing : 34 households ▪ LS company housing : 16 buildings 298 households, Two-story building ▪ Korean Paper company housing : 200 households ▪ A lot of shopping center and within 2 km of Onsan national industrial Complexes
	Uljugun Cheongryang myeon Sangnamri	<ul style="list-style-type: none"> ▪ Many schools and Single-family Housing in this area ▪ Petrochemical complex within 2 km
	Namgu Seonamdong	<ul style="list-style-type: none"> ▪ Large city within 1 km of Taekwang industry

Fukuoka Hydrogen Town



Hydrogen Town



Household
Fuel Cell



Hydrogen
Supply Facilities



Promotion Hall

Summary of Hydrogen town Demo project

Project name

- 2012 Hydrogen town Demo project

Project goal

- New growth industry development and green city,
Implementation of fuel cell field by using pure hydrogen from industry

Project details

- Installed area : Deokksin town, Onsan-eup, Ulsan
(LS Nikko copper housing and PR building, Onsan-eup town hall)
- Installed capacity : 195kW (1kW 140ea, 5kW 9ea, 10kW 1ea)
- Project period : 2012.8 ~ 2018.4 (69 months)
Installed period : 2012 8.10 ~ 2013.5.31 (9 months 20 days)
Operation period : 2013.4.10~2018.4.9 (60 months)
- Budget: 8.7 million\$ (government: 5.2, municipalities: 1.8, private:1.7)
- Consortium : Techno Park, Ulsan
Project operation and PR building : Techno park, Ulsan
Manufacturers of fuel cell : Hyundai Hysco, Fuelcell Power, GS Caltex, Hyosung
Safety management : SDG



Target facilities

- Location : Onsan industrial complex within 3km
- Spot : LS Nikko Copper housing (company housing : 140/296 of household, Gymnasium, Public relation building, etc.) Onsan town hall
- Address : Duksin-ri, Onsan-eup, Ulju-gun, Ulsan



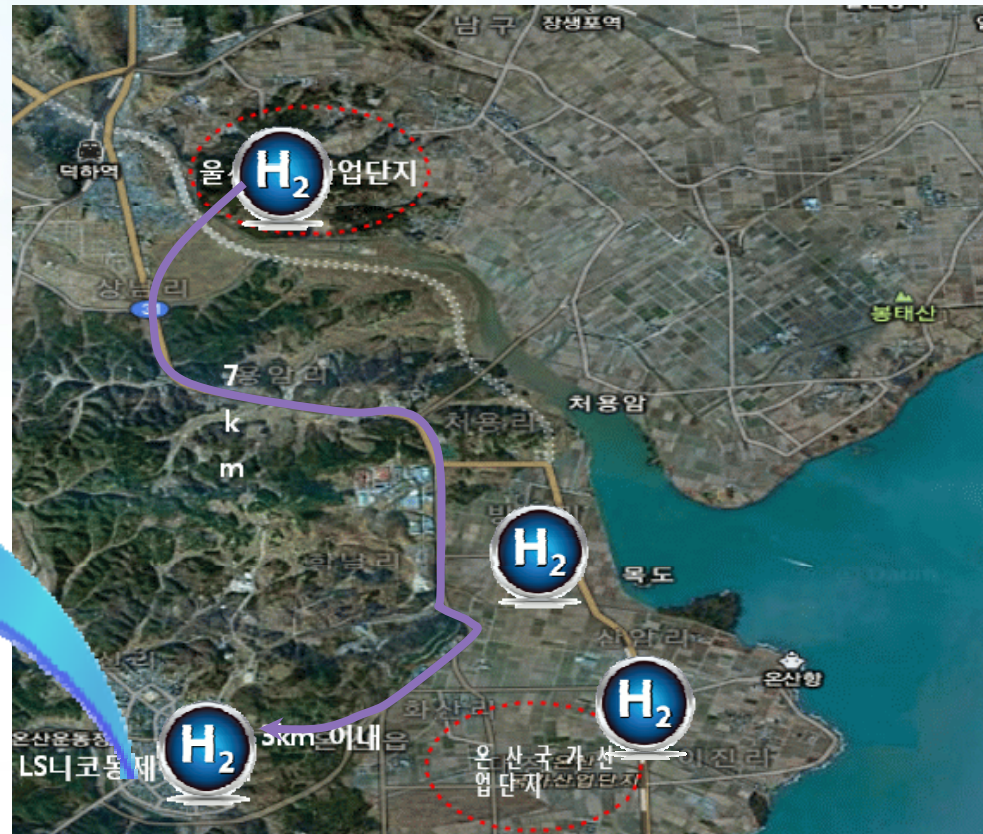
View of LS Nikko Copper housing



Installed spot of fuel cell



View of Onsan town hall



Application of fuel cell system

- Supply and installation to hydrogen town 195 kW scale, participating in 4 manufacturers that are producing fuel cell



Fuelcell Power



Hyundai Hysco



Hyosung



GS Caltax



Project location of hydrogen town



Construction of Hydrogen infra

- Plumbing hydrogen within LS Nikko Copper housing
 - Plumbing hydrogen for supplying hydrogen fuel at town
 - Connection from SPG piping to installed area of fuel cell in front of Onsan hall



Hydrogen piping at household



Underground plumbing in housing



Regulators

Installed status in LS Nikko Copper



Power generation monitoring system

Operation status of fuel cell at hydrogen town

Gross generation

kW

Accumulated generation

GWh

Total heat production

Kcal/s

Accumulated heat production

Gcal

CO₂ reduction

ton

Onsan

Real time generation

kW

Public relation Hall

Real time generation

kW

운전현황

Public electricity

Real time generation

kW

208동

401	402
301	302
201	202
101	102

209동

501	502	503	504	505	506
401	402	403	404	405	406
301	302	303	304	305	306
201	202	203	204	205	206
101	102	103	104	105	106

210동

501	502	503	504	505	506
401	402	403	404	405	406
301	302	303	304	305	306
201	202	203	204	205	206
101	102	103	104	105	106

103동

501	502	503	504	505	506
401	402	403	404	405	406
301	302	303	304	305	306
201	202	203	204	205	206
101	102	103	104	105	106

102동

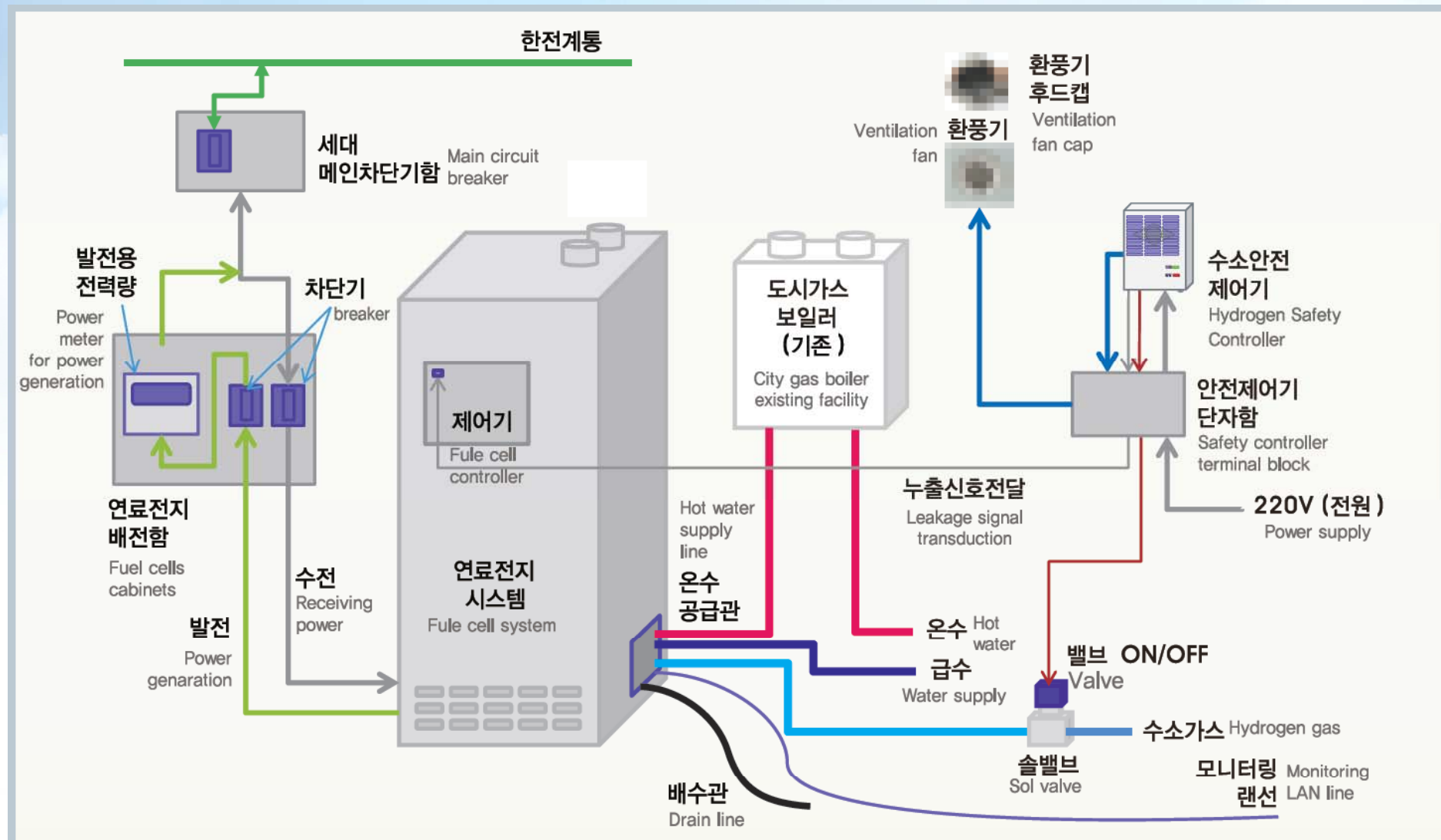
401	402	403	404	405	406
301	302	303	304	305	306
201	202	203	204	205	206
101	102	103	104	105	106

101동

301	302	303	304	305	306
201	202	203	204	205	206
101	102	103	104	105	106

■ Communication errors ■ Alarm ■ Operating ■ stop

Installation of Fuel cell (System scheme)



Installation of Fuel cell (5kW 6ea & 10kW 1ea)



Installation of Fuel cell (Exhibition hall 5kW 1 ea)



Stability

- Hydrogen gas

- : Classified as flammable gases with Methane (city gas)_Article 2 of the Enforcement regulations by high pressure gas safety law

- According to construction of Korea Gas Safety Corporation

- KGS FP211.2.5.1.3_low pressure gas piping material

- Test Report for Fuel Cell Certification

- : Test report of Korea Gas Safety Corporation's product certification standards (Certification standards for renewable energy equipment)

- Installation of various valves and sensors for guaranteed Safety

- Gallery installation for ventilation
 - Installation of stack internal/external gas shut-off valves and sensors
 - Installation gas pressure alarm devices, internal temperature of the unit and fuel cell stack temperature alarm
 - Built-in alarm and auto Shutdown in case of abnormal operation
 - Monitoring of remote control systems

Safety Check Inspection

- Gas leakage check (Quarterly)
- Leakage detection of supply manifold : Hydrogen gas meter (every 6 months)
- Check the operating status of gas leakage detector (every 6 months)
- Flowmeter check : Flow calibrator (every 3 years)

*** Safety inspection management for 5 years by SDG**

Hydrogen Town Opening

- July 09, 2013 : Opening ceremony of hydrogen town
- Attendants : About 200
- Major events : Awards, Public relation building admission & cutting ceremony



Hydrogen safety management



<Check Hydrogen at fuel cell room>

**Continued
Cooperative**

<Check Hydrogen in house>



**Hydrogen
distribution
management
company**

수소타운 안전점검 보고서		담당	관도	관도	관제
제 목	LS나코동계현 사택 안전점검보고서				
점검일자	2014년 02월 18일 ~ 03월 18일	작성일자	2014년 03월 19일		
장 소	LS나코동계현사택, 온산읍사무소	작성자	최 경 불		
<p>▶ 불연전선과의 이격거리 부적합한 세대 (122가구 / 140가구 부적합, 부적합세대 2/4분기 파악인) - 도시가스사업법, 시행규칙</p>					
<p>208 101, 103, 201, 302, 404, 503 209 101, 103, 201, 302, 404, 503 210 202, 304, 501, 502, 506, 405</p>		<p>▶ 기타 점검내용 - 온산읍사무소 수소 전지실 : 전기콘센트 및 불연전선과의 이격거리 부적합 - 점검 방문시 연료전지에 대한 점검요청이 발생함. (소문, 부동교제, 연료전지에 대한 신뢰성, 통신여러)</p>			

**Fuel cell system
checking
Piping management
in house**



<Hydrogen check at metering>

**Professional
safety manager**

<Safety training in house>



Project achievements

➤ Major visitors

- Hydrogen fuel cell manufacturers, Companies related to hydrogen production, supply and distribution
- Related organizations of Seoul, Pohang, Gyeongbuk & others
- College students and the general public
- Environmental NGOs
- The Press

[Hydrogen fuel cell manufacturers]



[Environmental NGOs]



[Academic institutions]



[Related organizations for benchmarking]

Project 2014 (Facility)

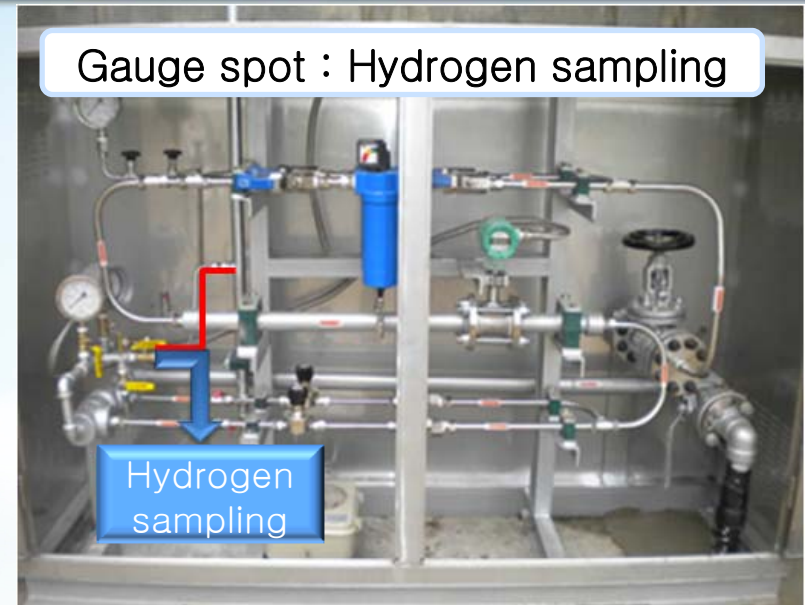
Installation of Hydrogen analysis equipment

- Installing valve for final quality analysis of Hydrogen supplied to hydrogen town
- Installation site of sampling valves : Total 3 points, 2 gauge spots (Onsanmyun office, LS-Nikko Copper), Fuel cell Exhibition hall

Exhibition hall:
Hydrogen sampling



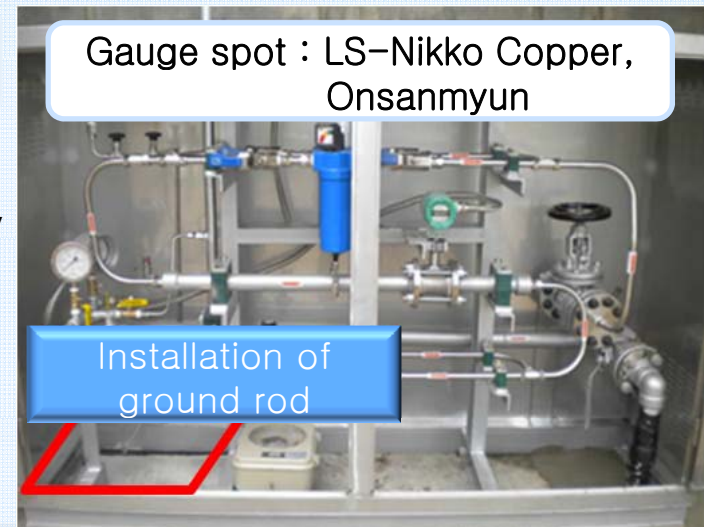
Gauge spot : Hydrogen sampling



Antistatic device

- Installation antistatic device in LS-Nikko Copper, Onsanmyun

Gauge spot : LS-Nikko Copper,
Onsanmyun



Expected Benefits

Economic effects

- Annual fee savings of LS-Nikko Copper company for 140 housing residents : about 40 thousands \$
- Annual energy production 2,637 MWh (1,623 MWh/yr. + 1,014 MWh/yr.)
- Energy cost savings of about 41% less than using fossil fuel
- Cost reduction of 24% compared to fuel cell using LNG

Environmental improvement effects

- When installing 195kW of pure hydrogen fuel cell, annual replacement of fossil energy 331.4 TOE ($1.789\text{toe/kW} \times \text{Fuel cell operating ratio}(95\%) \times 195\text{kW} = 331.4\text{toe}$)
- Annual greenhouse gas (carbon dioxide) emissions reductions 991.9 TCO₂
- The effects of planting young pine trees 3,816,000

Other effects

- Industrial development and foundation for industrialization related in new market of hydrogen fuel cell
- Operational experience gained by various data acquisition systems of hydrogen town
- Leading city image to green environment and enhancing technology
- Promotion and education effects related Hydrogen energy

Thank you for your attention !

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